

PRODUCT SPECIFICATION

Part Number
PL00134-WCAG0317

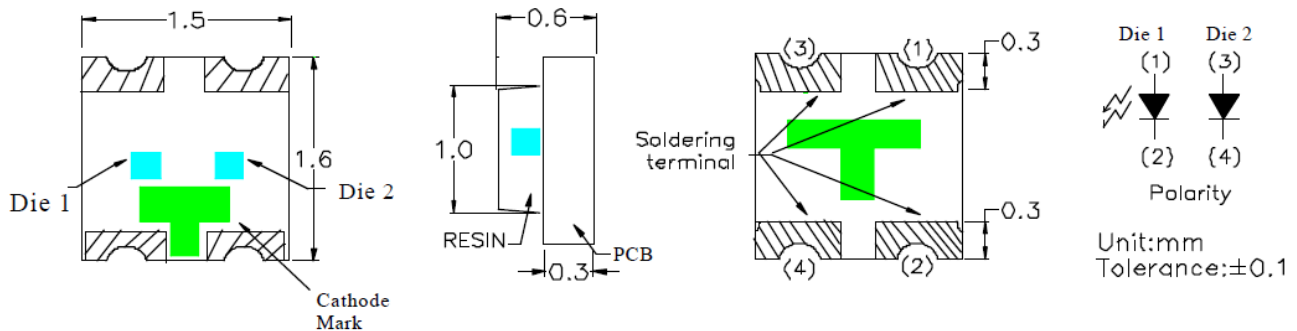
Details

- Bi-Color Ultra-Bright Surface Mount LED
- 1.6 mm x 1.5mm x 0.6 mm, 0605 package
- Emitting color: Amber and Yellow-Green
- AlInGaP chip material
- 4,000 Piece Reels

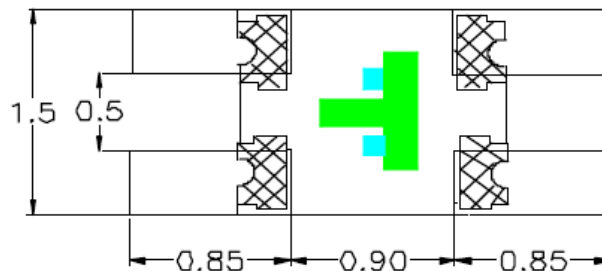
Features

- RoHS Compliant
- Compatible with automatic placement equipment
- High Luminous Intensity
- Compatible with reflow solder process

Mechanical Dimensions



Recommended Soldering Pad Dimensions



Notes:

1. Dimensions in millimeters unless otherwise noted
2. Specifications subject to change without notice



Device Selection Guide

Model Number	Chip		Lens Type
	Material	Emitting Color	
PL00134-WCAG0317	AlInGaP	Ultra-Bright Amber	Water Clear
	AlInGaP	Ultra-Bright Yellow-Green	

Absolute Maximum Ratings at Ta=25 °C

Parameter	Symbol	Maximum	Unit
Peak Forward Current (duty cycle 1/10, 0.1ms Pulse Width)	IFP	100	mA
Derating Liner from 25°C	--	0.4	mA/°C
Reverse Voltage	VR	5	V
Operating Temperature	Topr	-40~+85	°C
Storage Temperature	Tstg	-40~+85	°C

Electrical and Optical Characteristics at Ta=25 °C

Chip			Absolute Max. Ratings			Electro-optical Data (@ 20mA)				Viewing Angle 201/2 (deg)
Emitting Color	λP (nm)	λD (nm)	Δλ (nm)	PD (mW)	IFmax (mA)	VF (V)		IV (mcd)		120°
Ultra-Bright Amber	610	608	15	78	30	Typ.	Max.	Min.	Typ.	
						2.1	2.6	72	115	
Ultra-Bright Yellow-Green	575	574	15	78	30	2.2	2.6	18	45	

Notes: Tolerance Luminous intensity ±15% and Wavelength (λD) ±2nm

Luminous Intensity Bins

Test Condition: @20mA		
Bin Code A03 (Amber)	Min. Iv (mcd)	Max. Iv (mcd)
K	72	115
L	115	180

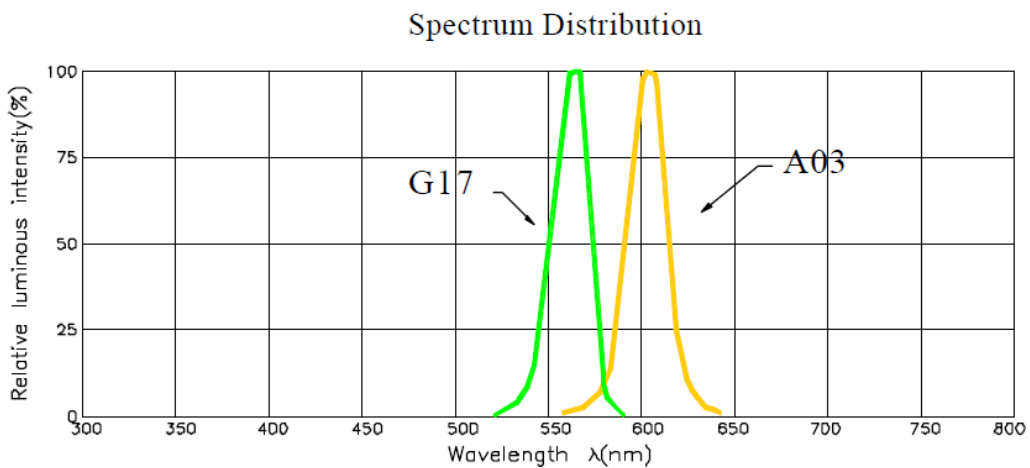
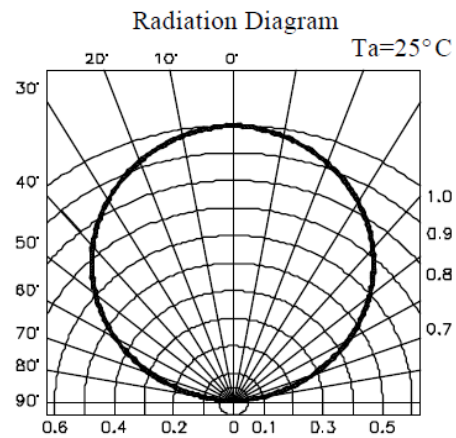
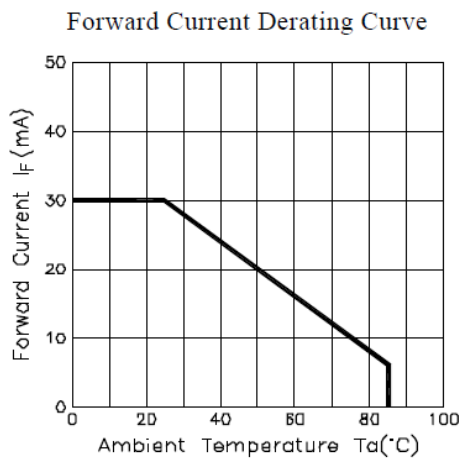
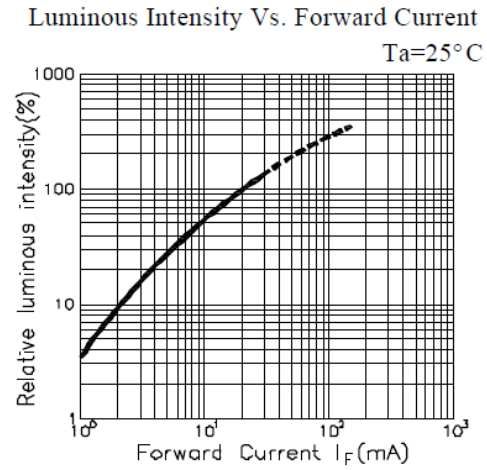
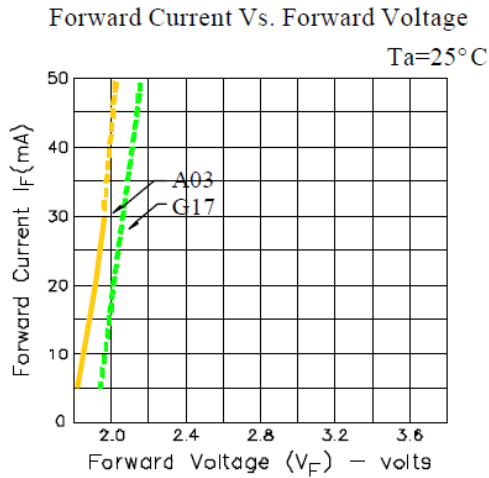
Test Condition: @20mA		
Bin Code G17 (Yellow-Green)	Min. Iv (mcd)	Max. Iv (mcd)
G	18	28.5
H	28.5	45
J	45	72

Dominant Wavelength Bins

Test Condition: @20mA		
Bin Code A03 (Amber)	λ_{Dmin} (nm)	λ_{Dmax} (nm)
2	602	606
3	606	610
4	610	614

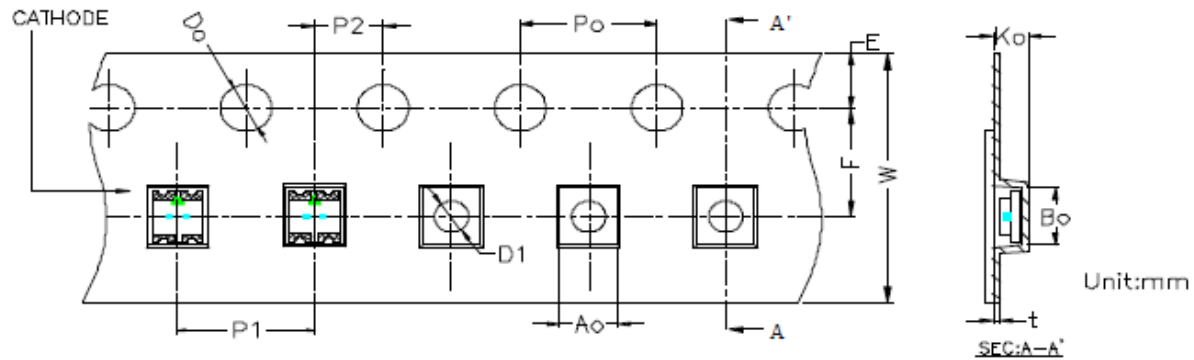
Test Condition: @20mA		
Bin Code G17 (Yellow-Green)	λ_{Dmin} (nm)	λ_{Dmax} (nm)
2	570	572
3	572	574
4	574	576

Typical Electrical / Optical Characteristic Curves

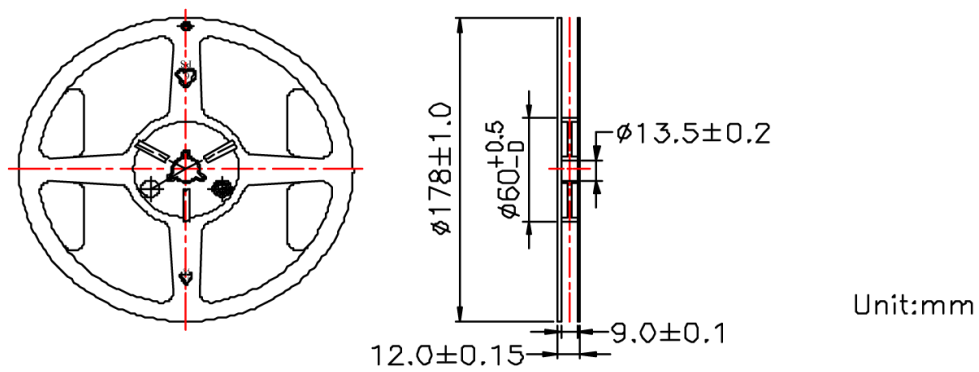


Tape Specifications

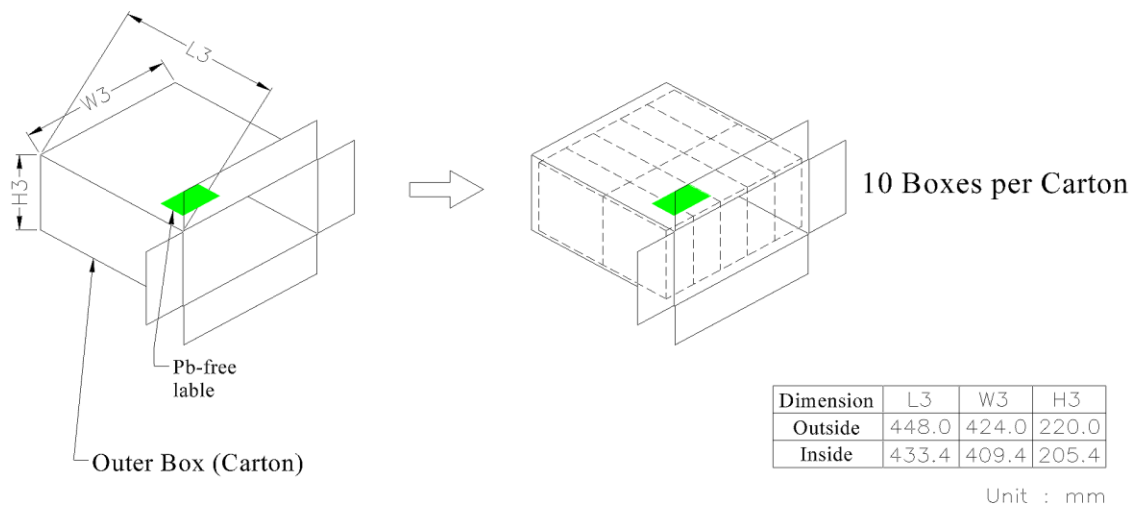
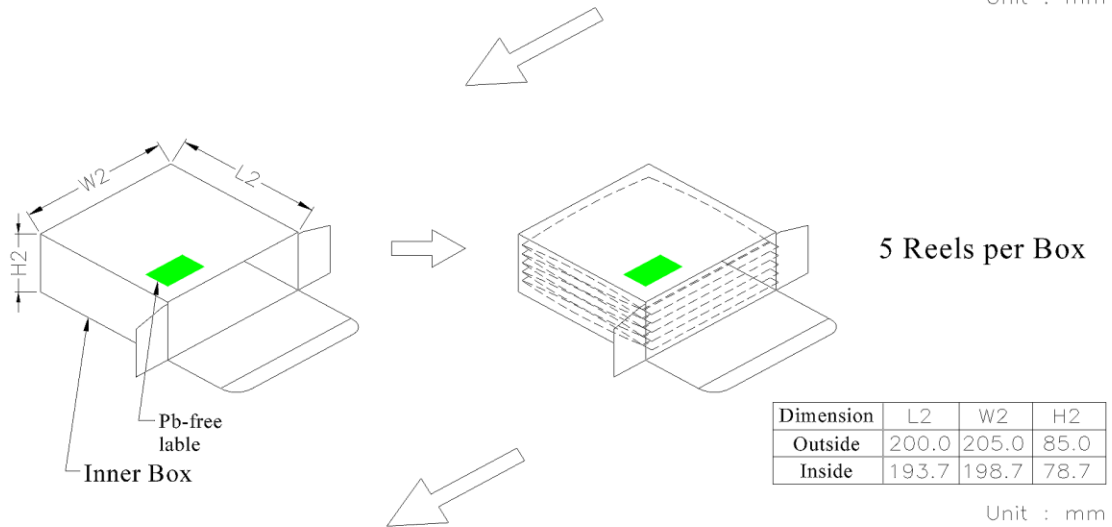
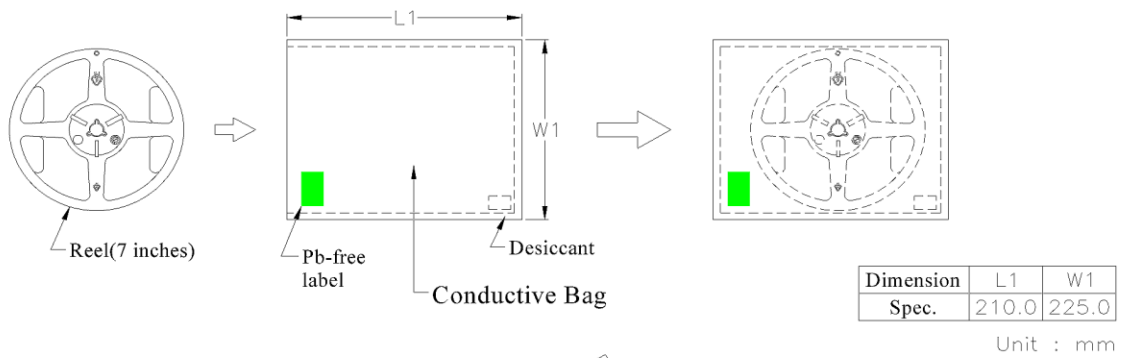
Packing Size													
Item	W	P1	E	F	Do	D1	PO	10PO	P2	Ao	Bo	Ko	t
Spec.	8.00	4.00	1.75	3.50	1.50	1.00	4.00	40.00	2.00	1.65	1.75	0.70	0.229
Tolerance	±0.3	±0.10	±0.10	±0.05	$\begin{smallmatrix} +0.10 \\ -0.00 \end{smallmatrix}$	$\begin{smallmatrix} +0.25 \\ -0.00 \end{smallmatrix}$	±0.05	±0.20	±0.05	±0.05	±0.05	±0.05	±0.02



Reel Specifications



Packaging



Precautions for Use

- The Chip-LED Taping is much smaller than lead frame type components, thus enable smaller board size, higher packing density, Amberuced storage space and finally smaller equipment to be obtained.
- Besides, lightweight makes them ideal for miniature application, etc.

No.	Item	Test Conditions	Test hr/cycle/time	Sample Q'ty	Ac / Re
1	Solder Heat	TEMP : 260°C±5°C ; 10±1 sec	2 times	30 pcs	0 / 1
2	Solderbility Test ※	TEMP : 235°C±5°C ; 3±1 sec	1 time	5 pcs	0 / 1
3	Temperature Cycle	H : +85°C 30min. ∫ 5min. L : -40°C 30min.	100 cycles	20 pcs	0 / 1
4	Thermal Shock	H : +85°C 5min. ∫ L : -40°C 5min.	50 cycles	20 pcs	0 / 1
5	High Temperature Storage	TEMP : 85°C	1000 hrs	20 pcs	0 / 1
6	Low Temperature Storage	TEMP : -40°C	1000 hrs	20 pcs	0 / 1
7	DC Operating Life	I _F = I _{Fmax}	1000 hrs	20 pcs	0 / 1
8	High Temperature High Humidity	85°C / 90~95%R.H.	1000 hrs	20 pcs	0 / 1
9	Shocking test	100~2000Hz ; 98.1m/s ² X,Y,Z direction	2 hrs	20 pcs	0 / 1
10	Dropping test	Put on pallet ; height : 75cm	3 times	20 pcs	0 / 1

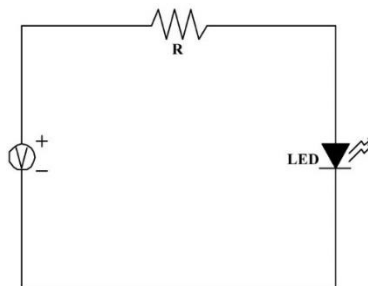
Judgment Criteria

Forward Voltage V _F	V _F Max-Increase < 1.1x
Reverse Current I _R	I _R Max-Increase < I _{Rmax}
Luminous Intensity I _V	I _V Decay < 40%

※ Solderbility test criteria : coverage is not less than 95%

Note : Measurement shall be taken after the tested samples have been returned to normal ambient conditions (generally after two hours)

Test Circuit



- *Overdrive current proof*

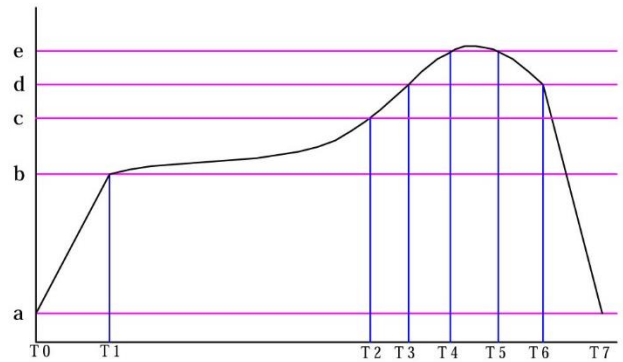
Customer must apply resistors for protection, otherwise slight voltage shift will cause current change with great deal. (Burn out will happen)

- *Storage*

1. The operation of temperature and R.H. are : $5^{\circ}\text{C} \sim 30^{\circ}\text{C}$, 60%R.H. Max.
2. Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with desiccant. Considering the tape life, we suggest our customers use our products within 1.5 years (from production date).
3. It is recommended to bake before soldering when the package is unsealed more than 72 hrs. The condition is: $60^{\circ}\text{C} \pm 5^{\circ}\text{C}$ for 15hrs.

Reflow Temperature/Time

TEMP ($^{\circ}\text{C}$)		TIME (sec)	
a	25	T0~T1	$5^{\circ}\text{C}/\text{sec max}$
b	150	T1~T2	90~130
c	200	T2~T3	$5^{\circ}\text{C}/\text{sec max}$
d	230	T3~T6	60~90
e	260	T4~T5	10 ± 1
		T6~T7	$-6^{\circ}\text{C}/\text{sec max}$
MSL level		Level 1	



Hand Soldering Iron

Temperature at tip of iron: 400°C Max (35W Max)

Soldering time: 3 ± 1 sec.



P-TEC

PL00134-WCAG0317 Customer Approval Signatures	Approved By	Checked By	PrepaAmber By

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