



PRODUCT SPECIFICATION

Part Number

PT804850C-TLMWD-EMC07

CUSTOMER	
CUSTOMER PART NUMBER	
DESCRIPTION	5.0" TFT LCD, Medium Bright, CTP
APPROVED BY	
DATE	

**P-TEC****MODEL NO.**

PT804850C-TLMWD-EMC07

SPEC &
SAMPLE**PAGE**

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1. Table of Contents

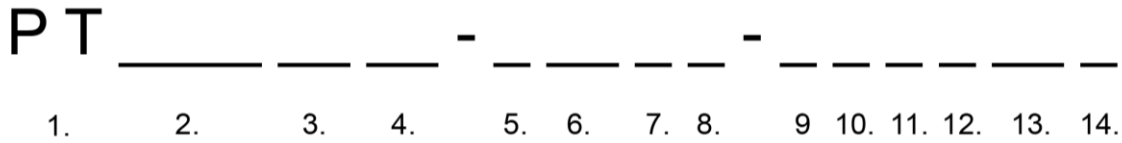
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**2. Record of Revisions**

Rev.	Comments	Page	Date
1	Preliminary Specification was first issued.	All	11/30'12
2	Modify 1 Table of Contents	2	8/13'13
2	Modify 4 Application	5	8/13'13
2	Modify 5 Features	5	8/13'13
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4	Modify 8.2 Backlight Unit	7	10/16'13
5	Modify 6 General Specifications	5	5/16'14
5	Modify 8.3 Projected Capacitive Touch	8	5/16'14
5	Modify 17 Definition of Labels	30	5/16'14
6	Modify 16 Outline Drawing	29	9/1'14
7	Modify 1. Table of Contents	2	4/28'15
7	Modify 9 Block Diagram	9	4/28'15
7	Modify 10.2 Projected Capacitive Touch	11	4/28'15
7	Add 11.3.11 POWER ON/Reset/Wake Sequence	22	4/28'15
8	Modify 16 Outline Drawing	30	4/30'15



3. Module Numbering System



1. P-TEC TFT

2. LENGTH x WIDTH PIXELS

If third character is a zero, it is removed to shorten part number. Example: 240 x 320 = PT3224

3. DIAGONAL DIMENSIONS

Example: 3.5" display = 35 in part number

4. PRODUCT VERSION

Series assigned by P-tec

5. LCD MODE

T: TN
I: IPS
V: VA

6. POLARIZER

LM: Transmissive
LF: Transflective

7. BACKLIGHT COLOR

No Backlight: Left Blank
W: White
B: Blue/Green
S: Yellow/Green

8. VIEWING DIRECTION

D: 6 o'clock
U: 12 o'clock
F: Full Viewing Angle

9. A ~ Z CODE

Assigned by P-tec

11. TEMPERATURE RANGE

Normal: Left Blank
Wide: X

12. LUMINANCE

Blank: Normal (<300 nit)
M: Middle (>= 300 nit)
H: High (> 600 nit)

13. TOUCH PANEL OPTION

No TP: Left Blank
C: Capacitive TP
R: Resistive TP

14. SPECIAL CHARACTERS

Customer special requirements



4. Application

This specification is applied to the 5 inch WVGA supported TFT-LCD module With projected capacitive touch (PCT) and can display true 16.7M colors(8 bit/ color). The module is designed for OA, Car TV application and other electronic products which require flat panel display of digital signal interface. This module is composed of a 5" TFT-LCD panel, a driver circuit and backlight unit and used as the input devices for general electric appliances via both finger and Capacitive stylus pen.

5. Features

- WVGA (800×480 pixels) resolution.
- Digital 24 bit parallel RGB.
- Dot inversion mode with stripe type.
- Projected Capacitive Touch
 - I²C Interface
 - Multi Touch (Ten points)
- Ultra Wide View Polarizer

6. General Specifications

Item	Specifications	Unit
Screen Size	5 (Diagonal)	inch
Display Format	800RGB(H)×480(V)	dot
Active Area	108(H)×64.8(V)	mm
Pixel Size	0.135(H)×0.135(V)	mm
Pixel Configuration	RGB Vertical Stripe	-
Display Mode	TN Type Transmissive Mode Normally White	-
Surface Treatment	Clear(7H)	-
Viewing Direction	6 O'clock (The Gray Inversion will appear at this direction)	-
Outline Dimension	118.5(W)×77.55(H)×5.0(D)	mm
Weight	95	g
RoHS Compliance	P-tec certifies this product to be in compliance with European Union Directive 2011/65/EU on the restriction of certain hazardous substances in electrical and electronic equipment	-



7. Absolute Maximum Ratings

7.1 Absolute Ratings of Environment

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Storage Temperature	T _{ST}	-30	+80	°C	(1)(2)
Operating Ambient Temperature	T _{OP}	-20	+70	°C	(1)(2)

Note1: Background color changes slightly depending on ambient temperature.

This phenomenon is reversible.

Note2: Please refer to item of RELIABILITY.

7.2 Electrical Absolute Ratings

7.2.1 TFT-LCD Module

(Ta=25±2°C, GND=V_{SS}=0V)

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Digital Power Supply Voltage	V _{CC}	-0.3	7.0	V	-

7.2.2 Backlight Unit

(Ta=25±2°C)

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Current of Backlight Unit	I _B	-	50	mA	(1)
Voltage of Backlight Unit	V _B	-	35	V	(1)

Note (1) Permanent damage to the device may occur if maximum values are exceeded or reverse voltage is loaded.

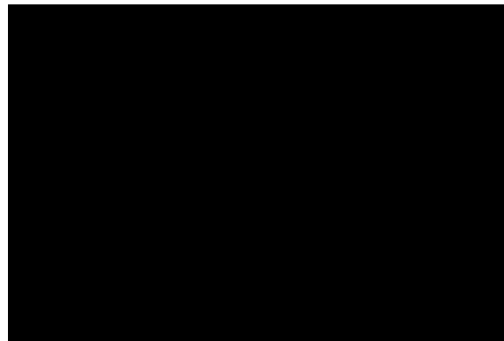
**8. Electrical Characteristics****8.1 TFT-LCD Module**

(Ta=25±2°C)

Item	Symbol	Value			Unit	Note
		Min.	Typ.	Max.		
Power Supply Voltage	V _{CC}	2.7	3.3	3.6	V	-
Power Supply Current	I _{CC}	-	110	154	mA	(1)
Input High Threshold Voltage	V _{IH}	0.7V _{CC}	-	V _{CC}	V	-
Input Low Threshold Voltage	V _{IL}	0	-	0.3V _{CC}	V	-
Power Consumption	P _L	-	363	508	mW	(1)
VSYNC Frequency	F _V	-	60	-	Hz	-
DCLK Frequency	DCLK	-	33.26	-	MHz	-

Note (1) The specified power consumption is under the conditions at V_{CC}=3.3V,
F_V=60Hz, whereas a power dissipation check pattern below is displayed.

Black Pattern / 0 Gray



Active Area

8.2 Backlight Unit

(Ta=25±2°C)

Item	Symbol	Value			Unit	Note
		Min.	Typ.	Max.		
Current of Backlight Unit	I _B	-	40	-	mA	-
Voltage of Backlight Unit	V _B	-	23.1	-	V	I _B =40mA
Power Consumption	P _{BL}	-	(0.924)	-	W	I _B =40mA
LED Life Time(25°C)	-	20000	30000	-	hr	(1)

Note (1) : LED life time is defined as under 25±2°C , when the average brightness
decrease to 50% of original brightness



8.3 Projected Capacitive Touch

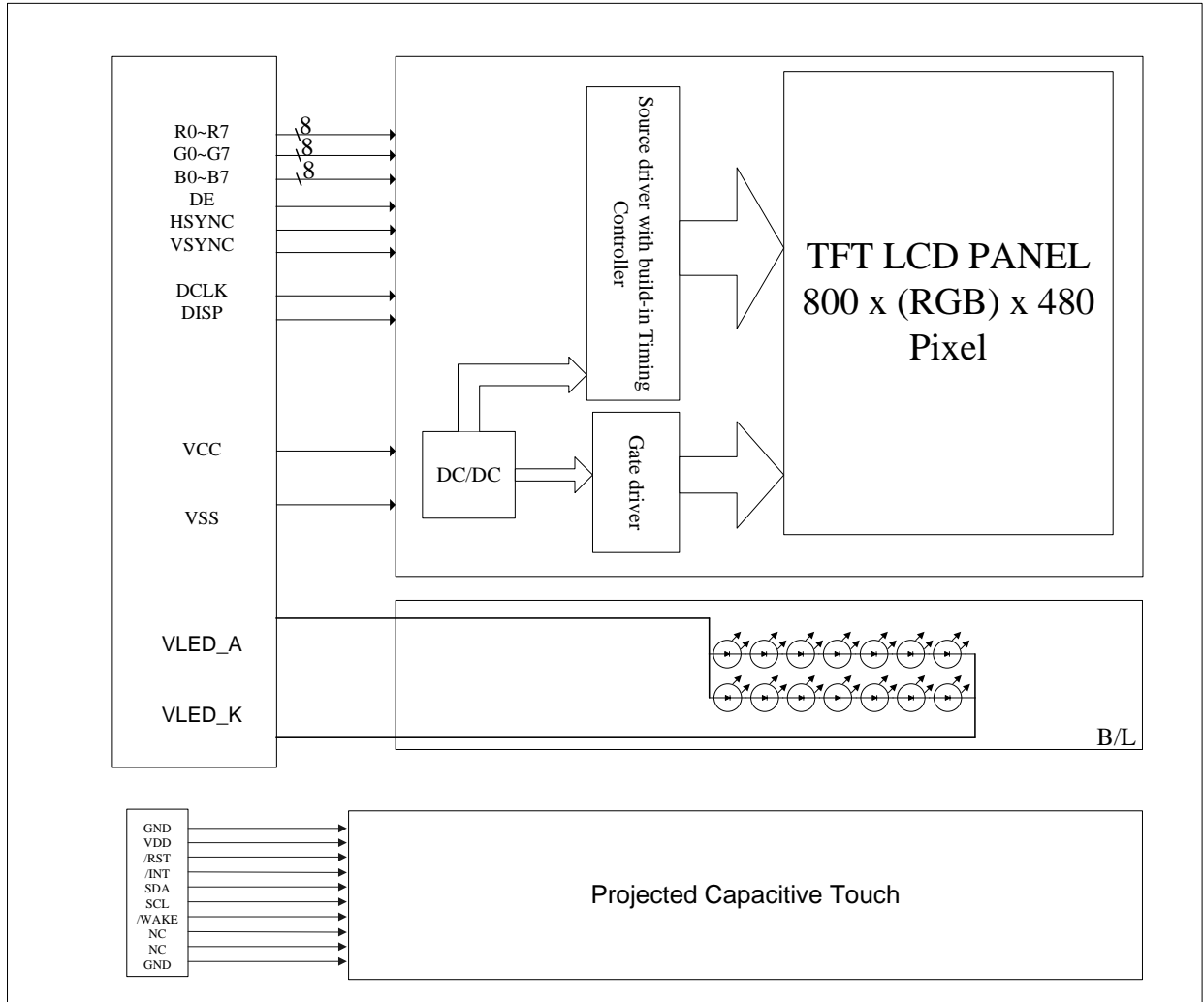
Item	Symbol	Value			Unit	Note
		Min.	Typ.	Max.		
Operating Voltage	VDD	3.0	3.3	3.6	V	-
Power Supply Current	IDD	-	11.0	15.4	mA	(1)
Input High Threshold Voltage	V _{IH}	0.7VDD	-	VDD	V	-
Input Low Threshold Voltage	V _{IL}	-0.3	-	0.3VDD	V	-
Output High Threshold Voltage	V _{OH}	0.7VDD	-	-	V	-
Output Low Threshold Voltage	V _{OL}	-	-	0.3VDD	V	-
Power Consumption	P _L	-	36.3	50.82	mW	@3.3V
Interface		I ² C				-
Function		Multi Touch				-

Note (1) This test condition is touched with 10 points.



9. Block Diagram

9.1 TFT-LCD Module with Backlight Unit



**10. Input / Output Terminals Pin Assignment****10.1 TFT-LCD Module**

Pin No.	Symbol	I/O	Description
1	VLED_K	I	LED Cathode
2	VLED_A	I	LED Anode
3	GND	I	Ground
4	Vcc	I	+3.3V power supply
5	R0	I	RED data (LSB)
6	R1	I	RED data
7	R2	I	RED data
8	R3	I	RED data
9	R4	I	RED data
10	R5	I	RED data
11	R6	I	RED data
12	R7	I	RED data(MSB)
13	G0	I	GREEN data(LSB)
14	G1	I	GREEN data
15	G2	I	GREEN data
16	G3	I	GREEN data
17	G4	I	GREEN data
18	G5	I	GREEN data
19	G6	I	GREEN data
20	G7	I	GREEN data(MSB)
21	B0	I	Blue data(LSB)
22	B1	I	Blue data
23	B2	I	Blue data
24	B3	I	Blue data
25	B4	I	Blue data
26	B5	I	Blue data
27	B6	I	Blue data
28	B7	I	Blue data(MSB)
29	GND	I	Ground
30	DCLK	I	Dot Clock
31	DSIP	I	Display On/Off (Note1)



Pin No.	Symbol	I/O	Description
32	HSYNC	I	Horizontal synchronous signal
33	VSYNC	I	Vertical synchronous signal
34	DE	I	Input data enable control
35	NC	I	No Connect
36	GND	I	Ground
37	NC	I	No Connect
38	NC	I	No Connect
39	NC	I	No Connect
40	NC	I	No Connect

Note1: Usually pull high. High: Display On / Low: Display Off

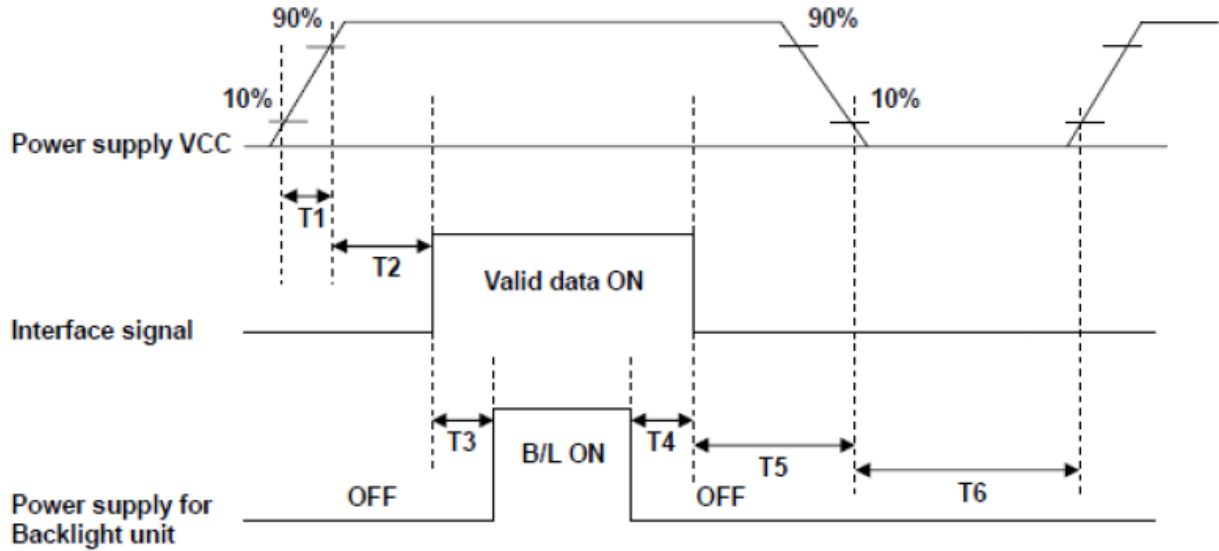
10.2 Projected Capacitive Touch

Connector: CVILUX CF25101D0R0-05

Pin No.	Symbol	I/O	Description
1	GND	I	System ground.
2	VDD	I	+3.3V power supply.
3	/RST	I	External reset signal, active low.
4	/INT	O	Interrupt signal, active low, asserted to request Host start a new transaction.
5	SDA	I/O	I ² C data signal.
6	SCL	I	I ² C clock signal.
7	/WAKE	I	Wakeup signal
8	NC	-	Not Connection
9	NC	-	Not Connection
10	GND	I	System ground.



10.4 Power ON/OFF Sequence



POWER SEQUENCE TABLE

Parameter	Value			Units
	Min.	Typ	Max.	
T1	0.5	-	10	ms
T2	0	-	70	ms
T3	110	-	-	ms
T4	110	-	-	ms
T5	0	-	70	ms
T6	1000	-	-	ms

**11. Interface Timing****11.1 Input Signal Characteristics**● **sync mode**

Parameter	Symbol	Spec.			Unit
		Min.	Typ.	Max.	
CLK frequency	F_{CPH}	29.93	33.26	36.59	MHz
CLK period	T_{CPH}	27.32	30.06	33.41	ns
CLK pulse duty	T_{CWH}	40	50	60	%
HS period	T_H	950	1056	1600	T_{CPH}
HS pulse width	T_{WH}	1	128	$T_{HS} - 2$	T_{CPH}
HS-first horizontal data time	T_{HS}	STHD[7:0]+88 ⁽¹⁾			T_{CPH}
HS Active Time	T_{HA}	-	800	-	T_{CPH}
VS period	T_V	490	525	625	T_H
VS pulse width	T_{WV}	1	2	T_{VS}	T_H
VS-DEN time	T_{VS}	STVD[6:0]+8			T_H
VS Active Time	T_{VA}	-	480	-	T_H

Note: (1) $T_{HS} + T_{HA} < T_H$ ● **DE mode**

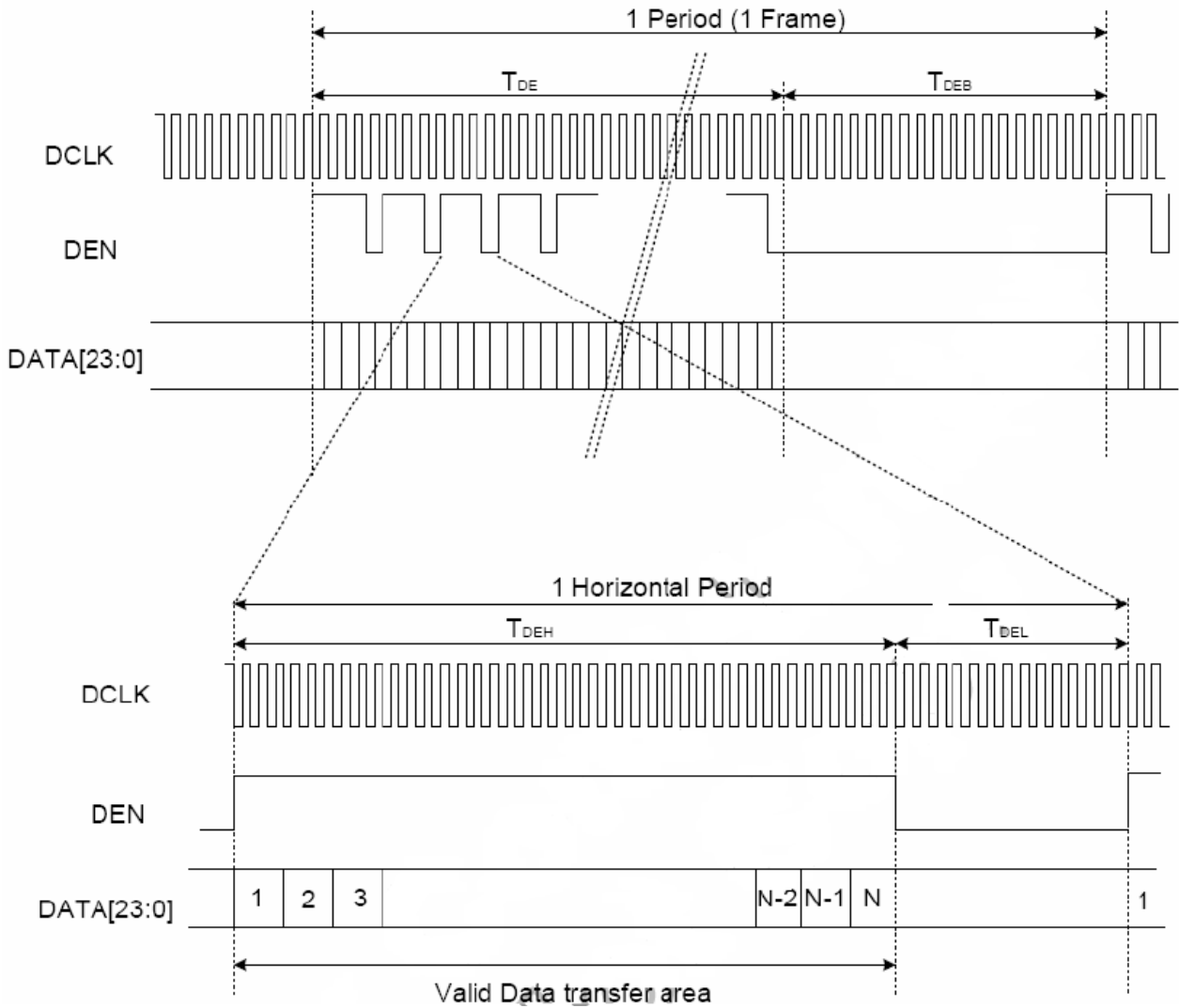
Parameter	Symbol	Spec.			Unit
		Min.	Typ.	Max.	
CLK frequency	F_{CPH}	29.93	33.26	36.59	MHz
CLK period	T_{CPH}	-	30.06	-	ns
CLK pulse duty	T_{CWH}	40	50	60	%
DE period	$T_{DEH} + T_{DEL}$	1000	1056	1200	T_{CPH}
DE pulse width	T_{DEH}	-	800	-	T_{CPH}
DE frame blanking ⁽²⁾	T_{DEB}	10	45	110	$T_{DEH} + T_{DEL}$
DE frame width	T_{DE}	-	480	-	$T_{DEH} + T_{DEL}$

Note: (2) DE frame blanking (T_{DEB}) must be the integer of DE period ($T_{DEH} + T_{DEL}$).

Parameter	Symbol	Spec.			Unit
		Min.	Typ.	Max.	
OEV pulse width	T_{OEV}	-	150	-	T_{CPH}
CKV pulse width	T_{CKV}	-	133	-	T_{CPH}
DE(internal)-STV time	T_1	-	4	-	T_{CPH}
DE(internal)-CKV time	T_2	-	40	-	T_{CPH}
DE(internal)-OEV time	T_3	-	23	-	T_{CPH}
DE(internal)-POL time	T_4	-	157	-	T_{CPH}
STV pulse width	-	-	1	-	T_H



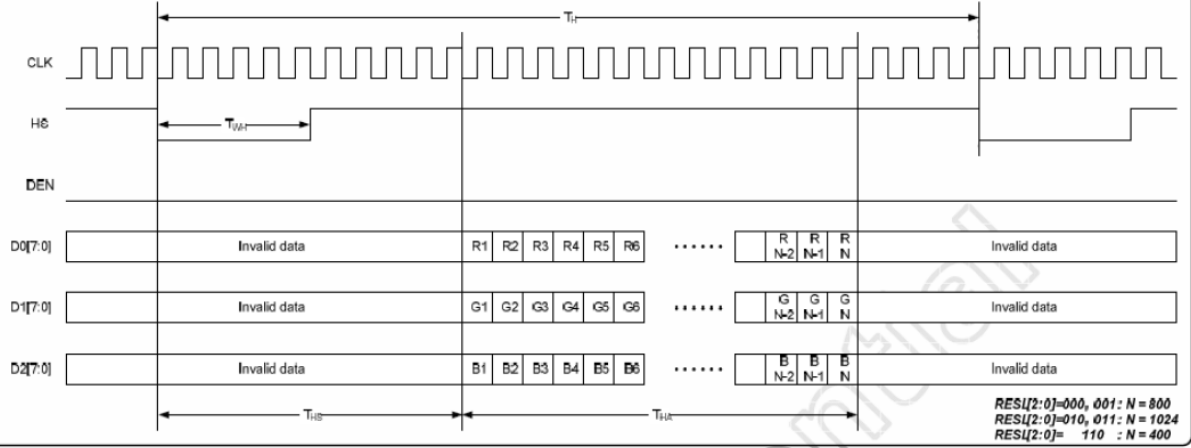
11.2 Waveform DEN mode





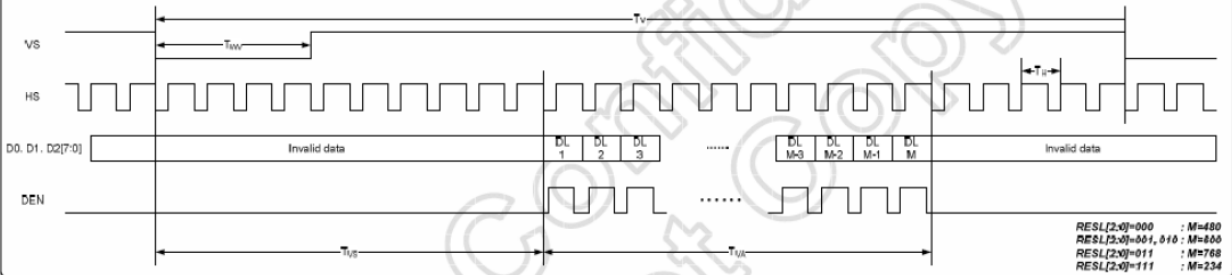
Sync mode

Horizontal Timing (SYNC mode)

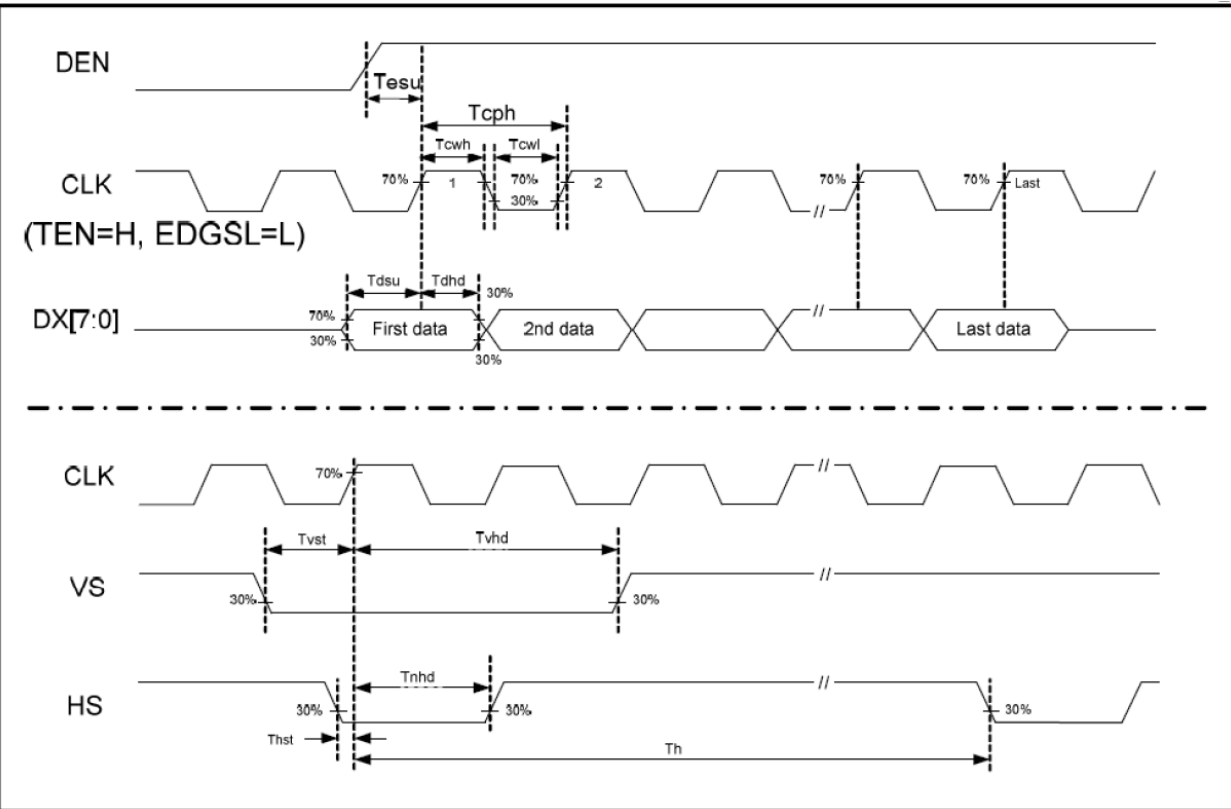


SYNC Mode Horizontal Data Format

Vertical Timing



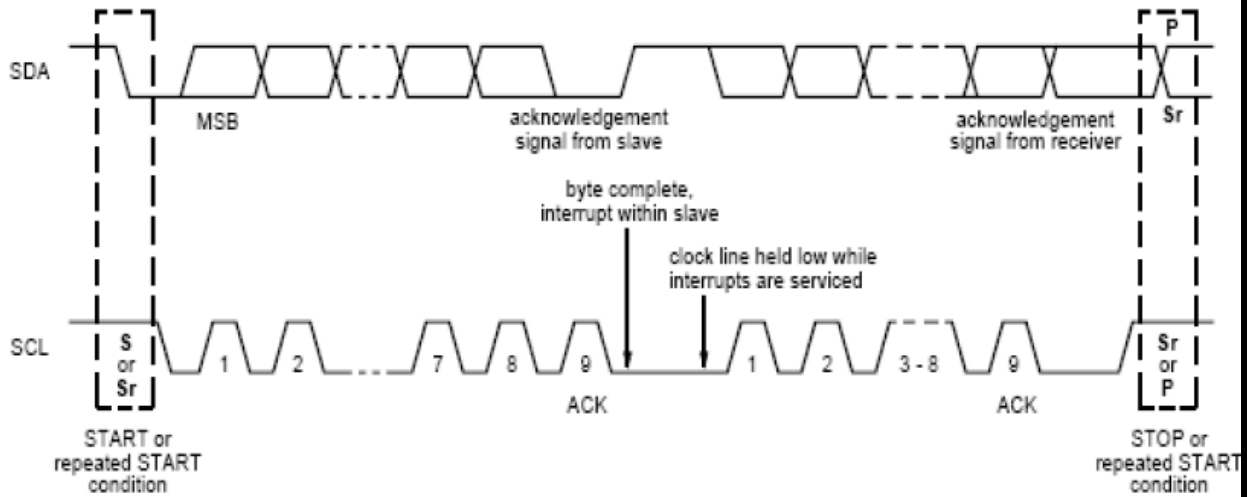
SYNC Mode Vertical Data Format





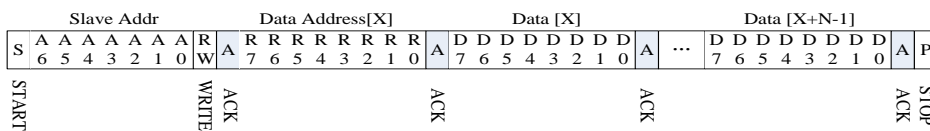
11.3 Timing Requirement of Projected Capacitive Touch

11.3.1 I²C Data Transfer Format

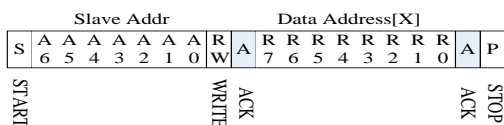


Mnemonics	Description
S	I ² C Start or I ² C Restart
A[6:0]	Slave Address = 7'b0111000
W	1'b0: Write
R	1'b1: Read
C	ACK
P	STOP: the indicate the end of a packet (if this bit is missing, S will indicate the end of the current packet and the beginning of the next packet)

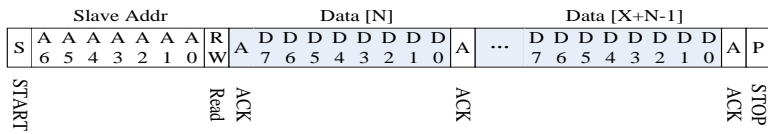
Write N bytes to I2C slave



Set Data Address



Read X bytes from I²C Slave

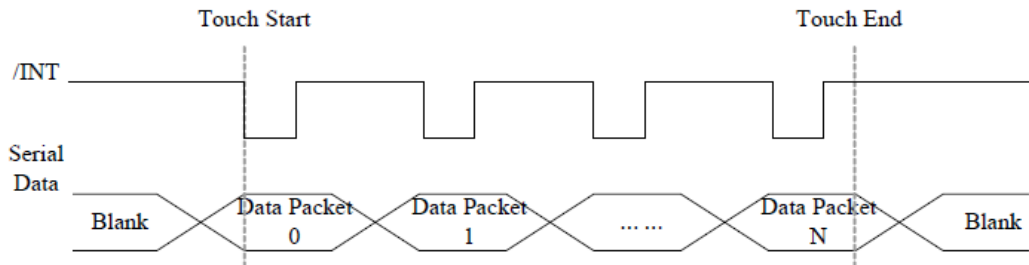


11.3.2 I²C Timing Characteristics

(Ta=25±2°C)

Parameter	Min	Max	Unit
SCL frequency	-	400	kHz
Bus free time between a STOP and START condition	4.7	-	μs
Hold time (repeated) START condition	4.0	-	μs
Data setup time	250	-	ns
Setup time for a repeated START condition	4.7	-	μs
Setup time for STOP condition	4.0	-	μs

11.3.3 Interrupt Trigger Mode



11.3.4 I²C Operating Mode Register Map

Address	Name	Bit	Bit	Bit	Bit	Bit	Bit	Bit	Bit	Host Access	
		7	6	5	4	3	2	1	0		
Op,00h	DEVICE_MODE		Device Mode[2:0]							RW	
Op,01h	Reserved									R	
Op,02h	TD_STATUS					Number of touch points[3:0]				R	
Op,03h	TOUCH1_YH	1 st Event Flag				1 st Touch Y Position[11:8]				R	
Op,04h	TOUCH1_YL	1 st Touch Y Position[7:0]									R
Op,05h	TOUCH1_XH	1 st Touch ID[3:0]					1 st Touch X Position[11:8]				R
Op,06h	TOUCH1_XL	1 st Touch X Position[7:0]									R



Op,07h	Reserved			R
Op,08h	Reserved			R
Op,09h	TOUCH2_YH	2 nd Event Flag	2 nd Touch Y Position[11:8]	R
Op,0Ah	TOUCH2_YL	2 nd touch Y Position[7:0]		R
Op,0Bh	TOUCH2_XH	2 nd Touch ID[3:0]	2 nd Touch X Position[11:8]	R
Op,0Ch	TOUCH2_XL	2 nd Touch X Position[7:0]		R
Op,0Dh	Reserved			R
Op,0Eh	Reserved			R
Op,0Fh	TOUCH3_YH	3 rd Event Flag	3 rd Touch Y Position[11:8]	R
Op,10h	TOUCH3_YL	3 rd Touch Y Position[7:0]		R
Op,11h	TOUCH3_XH	3 rd Touch ID[3:0]	3 rd Touch X Position[11:8]	R
Op,12h	TOUCH3_XL	3 rd Touch X Position[7:0]		R
Op,13h	Reserved			R
Op,14h	Reserved			R
Op,15h	TOUCH4_YH	4 th Event Flag	4 th Touch Y Position[11:8]	R
Op,16h	TOUCH4_YL	4 th Touch Y Position[7:0]		R
Op,17h	TOUCH4_XH	4 th Touch ID[3:0]	4 th Touch X Position[11:8]	R
Op,18h	TOUCH4_XL	4 th Touch X Position[7:0]		R
Op,19h	Reserved			R
Op,1Ah	Reserved			R
Op,1Bh	TOUCH5_YH	5 th Event Flag	5 th Touch Y Position[11:8]	R
Op,1Ch	TOUCH5_YL	5 th Touch Y Position[7:0]		R
Op,1Dh	TOUCH5_XH	5 th Touch ID[3:0]	5 th Touch X Position[11:8]	R
Op,1Eh	TOUCH5_XL	5 th Touch X Position[7:0]		R
Op,1Fh	Reserved			R
Op,20h	Reserved			R
Op,21h	TOUCH6_YH	6 th Event Flag	6 th Touch Y Position[11:8]	R
Op,22h	TOUCH6_YL	6 th Touch Y Position[7:0]		R
Op,23h	TOUCH6_XH	6 th Touch ID[3:0]	6 th Touch	R



			X Position[11:8]	
Op,24h	TOUCH6_XL	6 th Touch X Position[7:0]		R
Op,25h	Reserved			R
Op,26h	Reserved			R
Op,27h	TOUCH7_YH	7 th Event Flag	7 th Touch Y Position[11:8]	R
Op,28h	TOUCH7_YL	7 th Touch Y Position[7:0]		R
Op,29h	TOUCH7_XH	7 th Touch ID[3:0]	7 th Touch X Position[11:8]	R
Op,2Ah	TOUCH7_XL	7 th Touch X Position[7:0]		R
Op,2Bh	Reserved			R
Op,2Ch	Reserved			R
Op,2Dh	TOUCH8_YH	8 th Event Flag	8 th Touch Y Position[11:8]	R
Op,2Eh	TOUCH8_YL	8 th Touch Y Position[7:0]		R
Op,2Fh	TOUCH8_XH	8 th Touch ID[3:0]	8 th Touch X Position[11:8]	R
Op,30h	TOUCH8_XL	8 th Touch X Position[7:0]		R
Op,31h	Reserved			R
Op,32h	Reserved			R
Op,33h	TOUCH9_YH	9 th Event Flag	9 th Touch Y Position[11:8]	R
Op,34h	TOUCH9_YL	9 th Touch Y Position[7:0]		R
Op,35h	TOUCH9_XH	9 th Touch ID[3:0]	9 th Touch X Position[11:8]	R
Op,36h	TOUCH9_XL	9 th Touch X Position[7:0]		R
Op,37h	Reserved			R
Op,38h	Reserved			R
Op,39h	TOUCH10_YH	10 th Event Flag	10 th Touch Y Position[11:8]	R
Op,3Ah	TOUCH10_YL	10 th Touch Y Position[7:0]		R
Op,3Bh	TOUCH10_XH	10 th Touch ID[3:0]	10 th Touch X Position[11:8]	R
Op,3Ch	TOUCH10_XL	10 th Touch X Position[7:0]		R
Op,3Dh	Reserved			R
Op,3Eh	Reserved			R



11.3.5 DEVICE_MODE

This register is the device mode register, configure it to determine the current mode of the chip.

Address	Bit Address	Register Name	Description
Op,00h	6:4	Device Mode [2:0]	000b Normal operating Mode 001b System Information Mode (Reserved) 100b Test Mode – read raw data (Reserved)

11.3.6 TD_STATUS

This register is the Touch Data status register.

Address	Bit Address	Register Name	Description
Op,02h	3:0	Number of touch points[3:0]	How many points detected. 1-10 is valid.

11.3.7 TOUCHn_YH (n:1-10)

This register describes MSB of the Y coordinate of the nth touch point and the corresponding event flag.

Address	Bit Address	Register Name	Description
Op,03h ~ Op,39h	7:6	Event Flag	00b: Put Down 01b: Put Up 10b: Contact 11b: No event
	5:4		Reserved
	3:0	Touch Y Position [11:8]	MSB of Touch Y Position in pixels

**11.3.8 TOUCHn_YL (n:1-10)**

This register describes LSB of the Y coordinate of the nth touch point.

Address	Bit Address	Register Name	Description
Op,04h ~ Op,3Ah	7:0	Touch Y Position [7:0]	LSB of the Touch Y Position in pixels

11.3.9 TOUCHn_XH (n:1-10)

This register describes MSB of the X coordinate of the nth touch point and corresponding touch ID.

Address	Bit Address	Register Name	Description
Op,05h ~ Op,3Bh	7:4 3:0	Touch ID[3:0] Touch X Position [11:8]	Touch ID of Touch Point MSB of Touch X Position in pixels

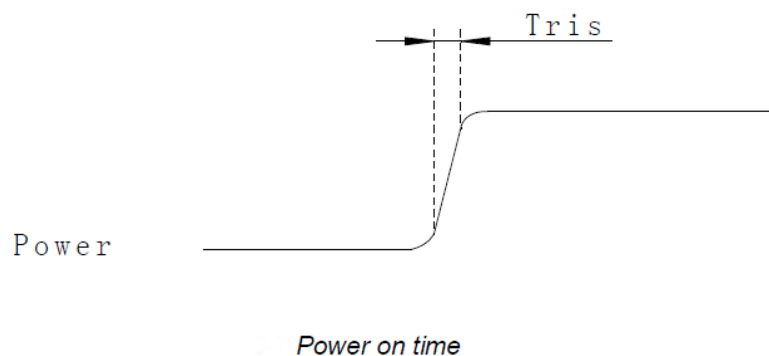
11.3.10 TOUCHn_XL (n:1-10)

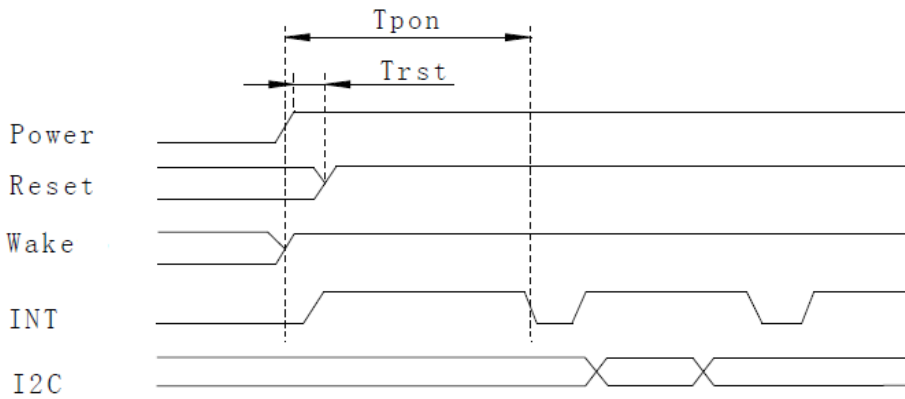
This register describes LSB of the X coordinate of the nth touch point.

Address	Bit Address	Register Name	Description
Op,06h ~ Op,3Ch	7:0	Touch X Position [7:0]	LSB of The Touch X Position in pixels

11.3.11 POWER ON/Reset/Wake Sequence

Reset and GPIO such as /WAKE, /INT and I2C are advised to be low before powering on. The signal of waking up should be set to be high after powering on. /INT signal will be sent to the host after initializing all parameters and then start to report points to the host.

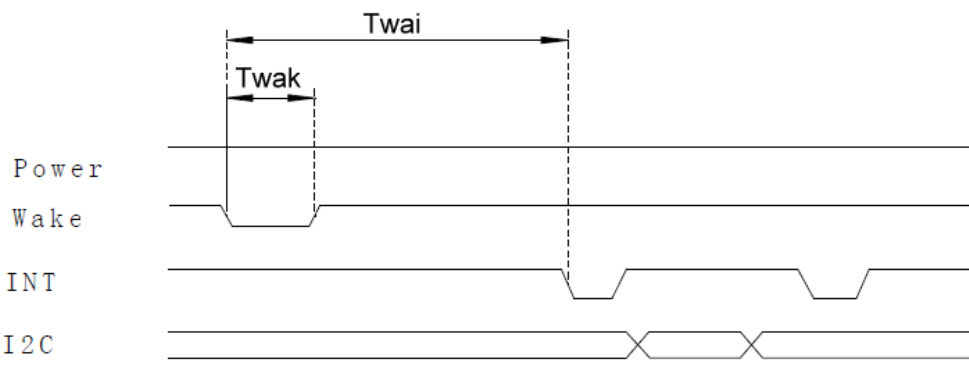




Power on Sequence

Reset time must be enough to guarantee reliable reset, the time of starting to report point after resetting approach to the time of starting to report point after powering on.

Wake time must be enough to wake up the system, the time of starting to report point after waking approach to the time of starting to report point after powering on.



Wake Sequence

Parameter	Description	Min	Max	Units
Tris	Rise time from 0.1VDD to 0.9VDD	--	10	ms
Tpon	Time of starting to report point after powering on	300	--	ms
Trsi	Time of starting to report point after resetting	300	--	ms
Trst	Reset time	5	--	ms
Twai	Time of starting to report point after waking	300	--	ms
Twak	Wake up time	5	--	ms

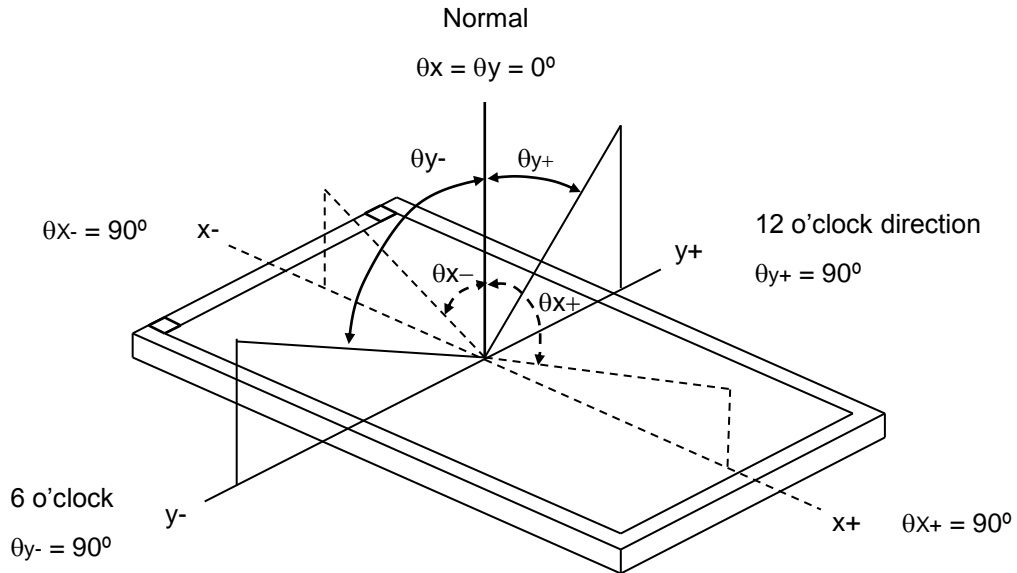
**12. Optical Characteristics**

The optical characteristics should be measured in a dark environment (≤ 1 lux) or equivalent state with the methods shown in Note (4).

Item		Symbol	Conditions	Min.	Typ.	Max.	Unit	Note
Contrast Ratio		CR	$\theta_x=0^\circ, \theta_y=0^\circ$ Viewing Normal Angle	200	(300)	-	-	(2)
Response Time		T_R		-	15	30	ms	(3)
		T_F		-	35	50	ms	
Luminance(Center)		Y		350	(400)	-	cd/m ²	(4)
Brightness uniformity		BUNI		75	(80)	-	%	(5)
Color Chromaticity	Red	R_x		0.575	0.625	0.675	-	(1),(4)
		R_y		0.300	0.350	0.400	-	
	Green	G_x		0.320	0.370	0.420	-	
		G_y		0.520	0.570	0.620	-	
	Blue	B_x		0.095	0.145	0.195	-	
		B_y	0.070	0.120	0.170	-		
	White	W_x	0.300	0.350	0.400	-		
		W_y	0.330	0.380	0.430	-		
Viewing Angle	Horizontal	θ_{x+}	$CR \geq 10$	60	(80)	-	deg.	
		θ_{x-}		60	(80)	-		
	Vertical	θ_{y+}		60	(80)	-		
		θ_{y-}		60	(80)	-		



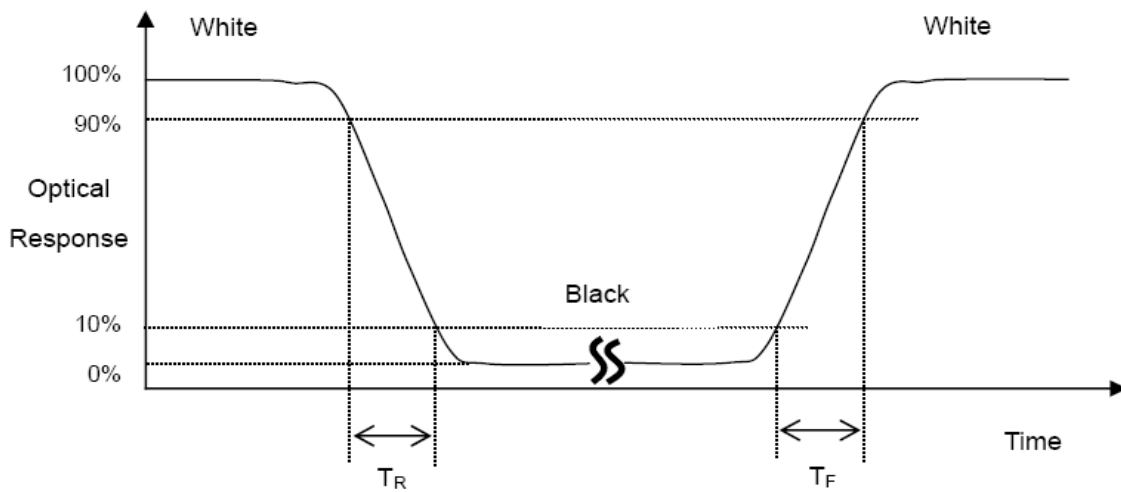
Note (1) Definition of Viewing Angle (θ_x, θ_y):



Note (2) Definition of Contrast Ratio (CR):

$$CR = \frac{\text{Luminance (brightness) all pixels "White"}}{\text{Luminance (brightness) all pixels "dark"}}$$

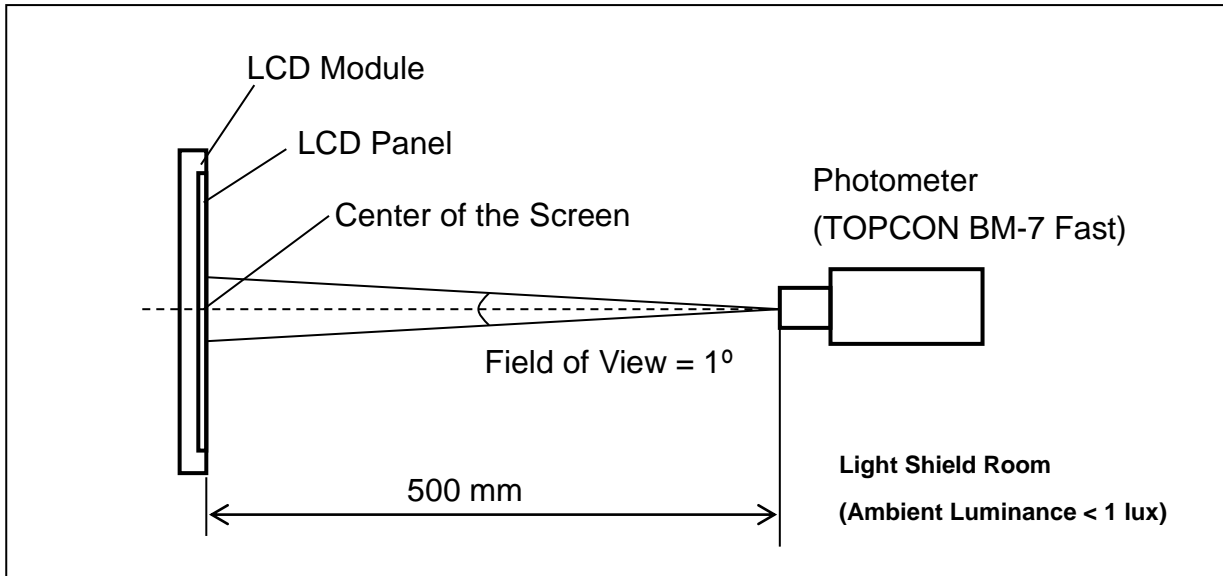
Note (3) Definition of Response Time (T_R, T_F):





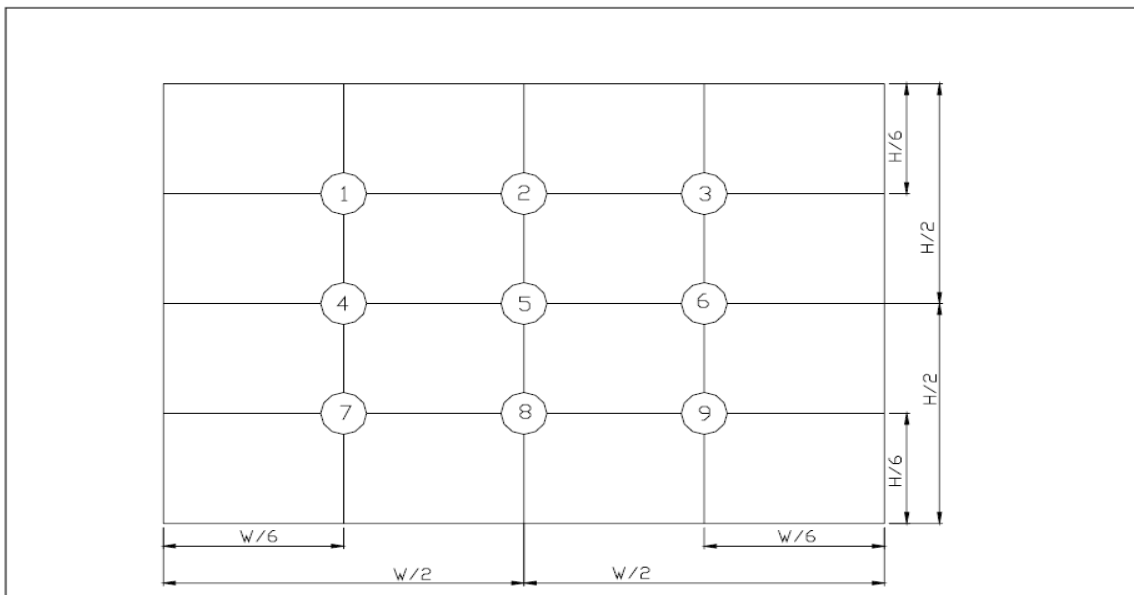
Note (4) Measurement Set-Up:

The LCD module should be stabilized at a given temperature for 30 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 30 minutes in a dark room or equivalent condition.



Note (5) Definition of brightness uniformity

Brightness uniformity=(Min Luminance of 9 points)/(Max Luminance of 9 points)×100%



(單位 : mm)

**13. Reliability Test**

No.	Test Items	Test Condition	Remark
1	High Temperature Storage Test	T _a = 80°C 240 hours	(1),(3),(4)
2	Low Temperature Storage Test	T _a = -30°C 240 hours	(1),(3),(4)
3	High Temperature Operation Test	T _s = 70°C 240 hours	(2),(3),(4)
4	Low Temperature Operation Test	T _a = -20°C 240 hours	(1),(3),(4)
5	High Temperature and High Humidity Operation Test	T _a =60°C 90%RH 240 hours	(3), (4)
6	Electro Static Discharge Test (non-operating)	-Panel Surface/Top Case : 150pF, 330Ω Air : ±15kV, Contact: ±8kV	(3)
7	Mechanical Shock Test (non-operating)	Half sine wave, 100G, 6ms 3 times shock of each six surfaces	(3)
8	Vibration Test (non-operating)	Sine wave : 10 ~ 55 ~ 10Hz amplitude : 1.5mm 3 axis · 2 hours/axis	(3)
9	Thermal Shock Test (non-operating)	-20°C (30min) ~ 70°C (30min) ,10 cycles	(3), (4)
10	Drop Test(with Carton)	Height : 80cm 1 corner, 3 edges, 6 surfaces	(3)

Note 1 : T_a is the ambient temperature of samples.

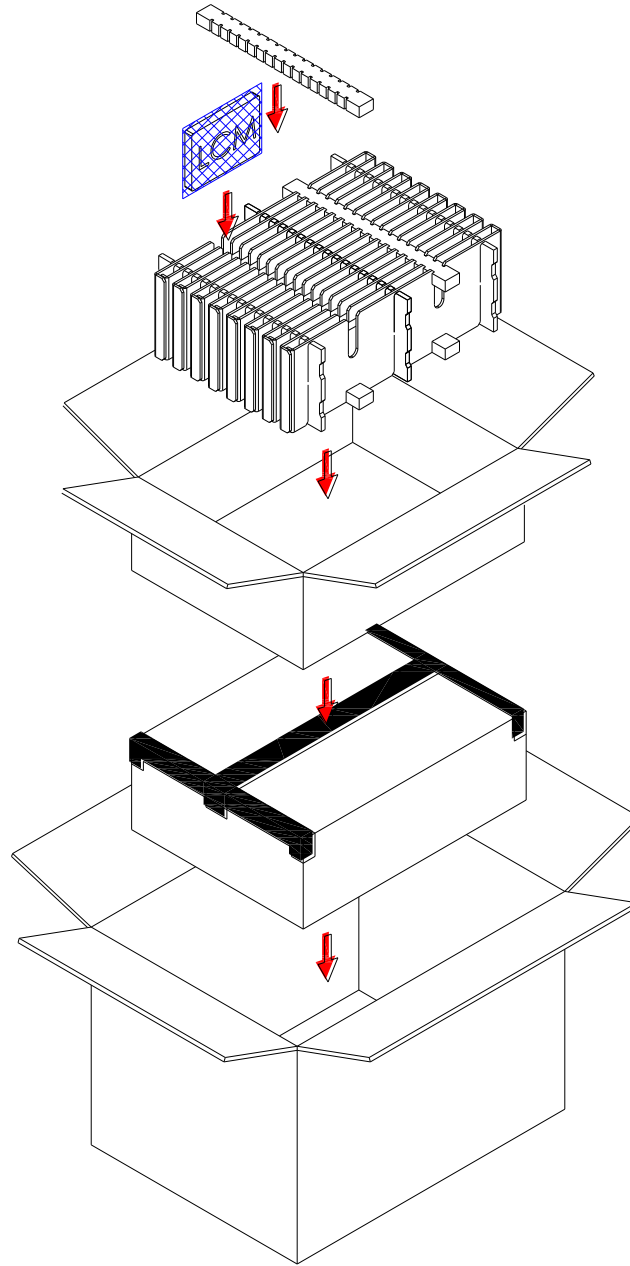
Note 2 : T_s is the temperature of panel' s surface.

Note 3 : In the standard condition, there shall be no practical problem that may affect the display function.
After the reliability test, the product only guarantees operation, but don' t guarantee all of the cosmetic specification.

Note 4 : Before cosmetic and function test, the product must have enough recovery time, at least 2 hours at room temperature.



14. Packaging



PARTS LIST					
	ITEM	SIZE(LxWxH) unit:mm	MATERIAL	Q.T.Y	NOTE
1	STATIC SHIEDING BAGS	300.0x145.0x0.09		60	
2	EPE PAD	345.0x30.0x20.0	EPE	8	
3	CARD BOARD	345.0x150.0x3.5	CARTON	6	
4	CARD BOARD	450.0x23.0x150.0	CARTON	16	
5	INTERNAL BOX	455.0x350.0x164.0	CARTON	2	
6	EXTERNAL BOX	475.0x370.0x375.0	CARTON	1	
7	PRODUCT	118.5x77.55x5.0		60	



15. Precautions

15.1 Assembly and Handling Precautions

- (1) Do not apply rough force such as bending or twisting to the module during assembly.
- (2) It's recommended to assemble or to install a module into the user's system in clean working areas. The dust and oil may cause electrical short or worsen the polarizer.
- (3) Don't apply pressure or impulse to the module to prevent the damage of LCD panel and Backlight.
- (4) Always follow the correct power-on sequence when the LCD module is turned on. This can prevent the damage and latch-up of the CMOS LSI chips.
- (5) Do not plug in or pull out the I/F connector while the module is in operation.
- (6) Do not disassemble the module.
- (7) Use a soft dry cloth without chemicals for cleaning, because the surface of polarizer is very soft and easily scratched.
- (8) Moisture can easily penetrate into LCD module and may cause the damage during operation.
- (9) High temperature or humidity may deteriorate the performance of LCD module. Please store LCD module in the specified storage conditions.
- (10) When ambient temperature is lower than 10°C, the display quality might be reduced. For example, the response time will become slow.

15.2 Safety Precautions

- (1) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, skin or clothes, it has to be washed away thoroughly with soap.
- (2) After the module's end of life, it is not harmful in case of normal operation and storage.

15.3 Terms of Warrant

- (1) Acceptance inspection period
The period is within one month after the arrival of contracted commodity at the buyer's factory site.
- (2) Applicable warrant period
The period is within twelve months since the date of shipping out under normal using and storage conditions.



P-TEC

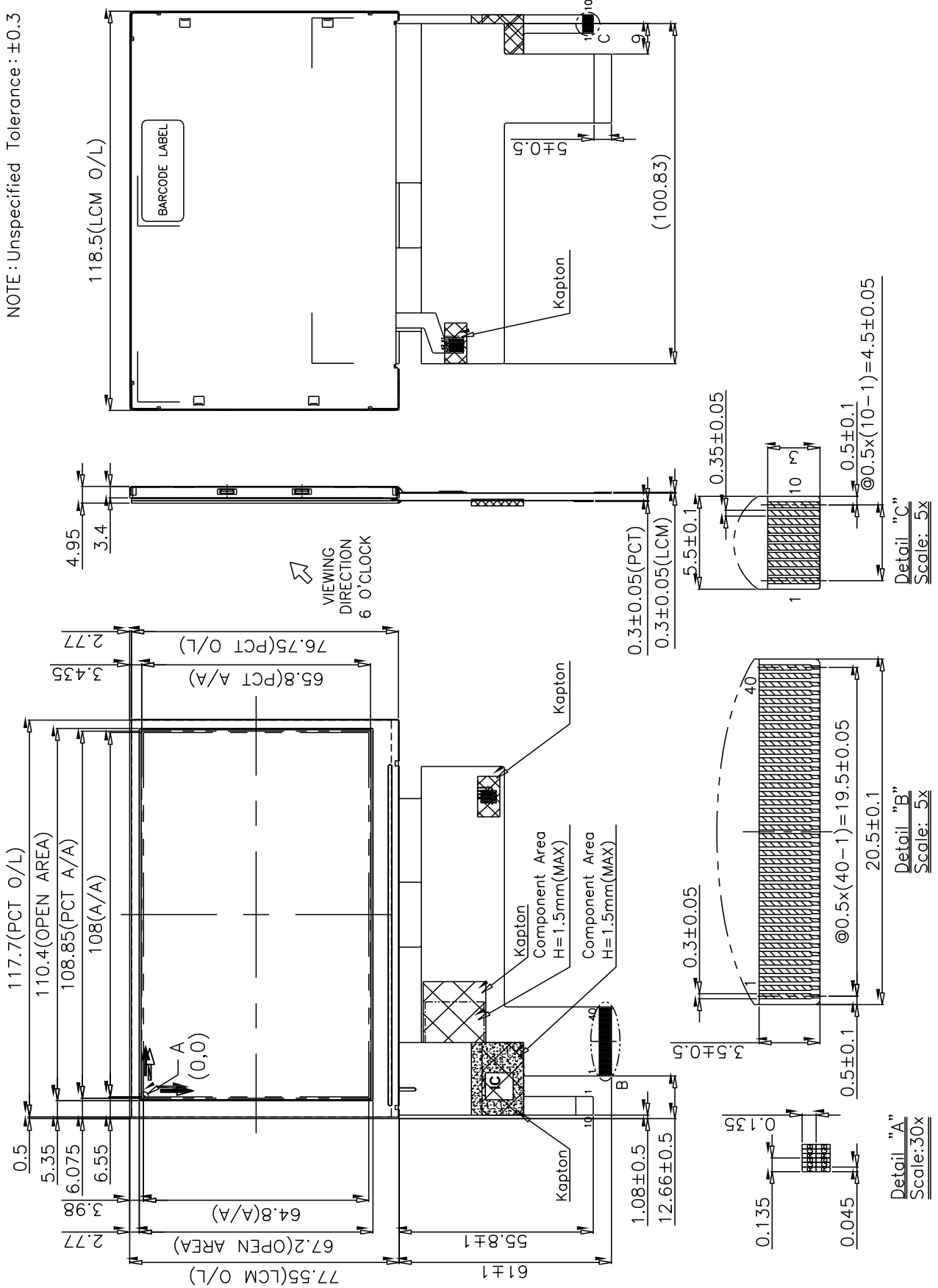
MODEL NO.
PT804850C-TLMWD-EMC07

SPEC & SAMPLE

PAGE
30

16.Outline Drawing

NOTE : Unspecified Tolerance : ± 0.3





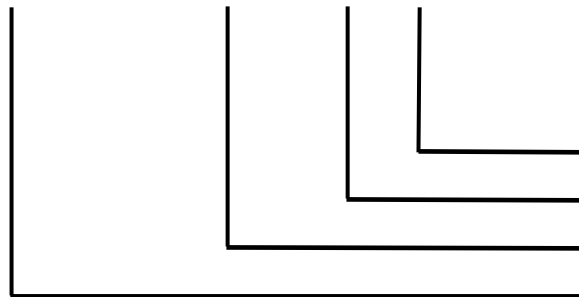
17. Definition of Labels

The bar code nameplate is pasted on each module as illustration, and its definitions are as following explanation.



- (a) Module Name : PT804850C-TLMWD-EMC07
- (b) Serial ID :

A B C D E F G H I J K L



Serial No.
 Factory Code
 Manufactured Date
 Screen Size

Serial ID includes the information as below :

- (a) Screen size (Diagonal) : Inch Code (ABCD)
 3.5" → 0350
 10.4" → 1040
- (b) Manufactured Date : Year, Month, Day (EFG)

Year (E)

Year	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009
Mark	0	1	2	3	4	5	6	7	8	9
Year	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019
Mark	A	B	C	D	E	F	G	H	I	J



Month (F)

Month	Jan.	Feb.	Mar.	Apr.	May	Jun.	Jul.	Aug.	Sep.	Oct.	Nov.	Dec.
Mark	1	2	3	4	5	6	7	8	9	A	B	C

Day (G)

Day	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
Mark	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F	G
Day	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	
Mark	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	

(c) Factory Code (H) :

For P-TEC internal use.

(d) Serial No. (IJKL) :

Manufacturing sequence of product, for example : 0001~9999.

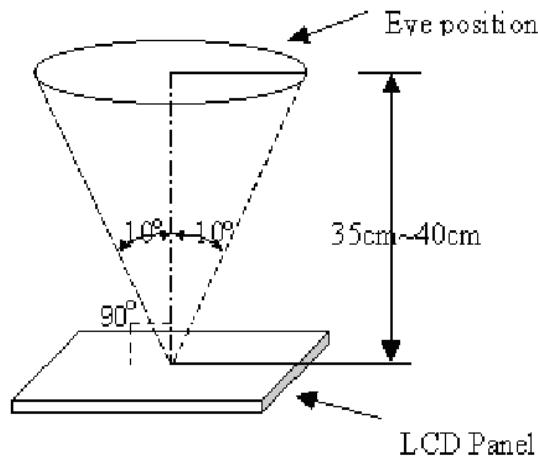


18. Incoming Inspection Standards

18.1 The environmental condition of inspection

The environmental condition and visual inspection shall be conducted as below.

- (1) Ambient temperature $25 \pm 5^{\circ}\text{C}$
- (2) Humidity: $60 \pm 5\%$ RH
- (3) Viewing distance is approximately 35 ~ 40 cm
- (4) Viewing angle is normal to the LCD panel as Fig_1(10°)
- (5) Ambient Illumination: 300 ~ 500 Lux for external appearance inspection



Fig_1

18.2 The defects classify of AQL as following:

- (1) Test method :According to ANCI/ASQC Z 1.4.General Inspection Level II take a single time
- (2) The defects classify of AQL as following:

Class of defects	AQL	Definition
Major	0.65%	It is defect that is likely to result in failure or to reduce materially the usability of the intended function.
Minor	1.5%	It is a defect that will not result in functioning problem with deviation classified.



18.3 Inspection Parameters

Item		Specification/Description			Note	
Display	Function	No Display			-	
		Malfunction			-	
Operating	Contrast ratio	Out of Spec			-	
	Line defect	No obvious Vertical and Horizontal line defect in bright , dark and colored.			-	
Operating	Point Defect (red,green,blue, dark, white)	Item	Acceptable number		Note: 1、2、 5、6、7	
			A	B		Total
		BRIGHT DOT	$N \leq 2$	$N \leq 2$		$N \leq 7$
		DARK DOT	$N \leq 3$	$N \leq 4$		
		TOTAL DOT	$N \leq 4$	$N \leq 5$		
		TWO ADJACENT DOT	NOT ALLOWED			
THREE OR MORE ADJACENT DOT	NOT ALLOWED					
External Inspection (non-operating)	Scratch on the polarizer	L(mm)	W(mm)	Acceptable number		
		$L \leq 2.5$	$W \leq 0.1$	4		
		$L > 2.5$	$W > 0.1$	0		
	Dent or bubble on the polarizer	Dimension(mm)		Acceptable number		
		$D \leq 0.5$		4		
		$D \leq 0.15$		Disregard		
	Line Criteria or Dot Criteria on the polarizer	Inactive dot		Acceptable number		
		$D < 0.2\text{mm}$		Disregard		
		$0.2 \leq D \leq 0.5\text{mm}$ $L \leq 1.8\text{mm}, W \leq 0.1\text{mm}$		Line & dot number $N \leq 6$		
	Missing figure on the polarizer	Inactive dot		Acceptable number		
		$D < 0.2\text{mm}$		Disregard		
		$0.2 \leq D \leq 0.3\text{mm}$ $L \leq 1\text{mm}, W \leq 0.1\text{mm}$		Line & dot number $N \leq 4$		



Incoming Inspection Touch Panel

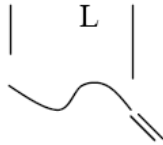
Circular Defects
Linear Defects
Scratch
Air Bubble
Crack

(1) Circular Defects

$$\phi = (L+W)/2$$

Diameter(mm)	Spec
$\phi \leq 0.2$	No quantity limit
$0.2 < \phi < 0.4$	Max 5defect
$0.4 \leq \phi$	Reject

(2) Linear Defects



Length	Width	Acceptable
$6.0 \geq L$	$0.06 \geq W$	Accept
$L \geq 6.0$	$W \geq 0.06$	Reject

(3) Scratch

Length	Width	Acceptable
$12.0 \geq L$	$0.06 \geq W$	Accept
$L \geq 12.0$	$W \geq 0.06$	Reject

The Min distance of defects must be above 5.0mm.

(4) Air Bubble

Diameter(mm)	Spec
$\phi \leq 0.2$	No quantity limit
$0.2 < \phi \leq 0.6$	Max 5 defect

The Min distance of defects must be above 5.0mm.

(5)Crack **Reject**



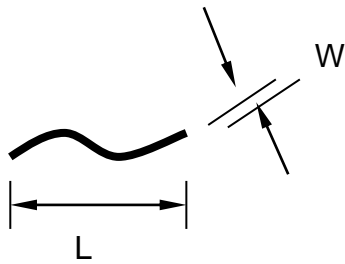


Note1. Distance between point defect distance should be large than 5 mm.

Note2. The definition of dot defect :

The dot defect was judged after repair and the size of a defective dot over 1/2 of whole dot is regarded as one defective dot.

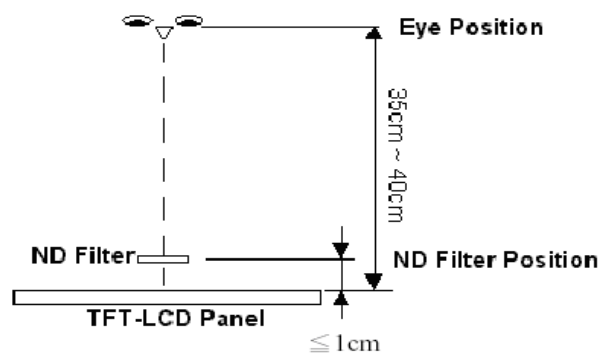
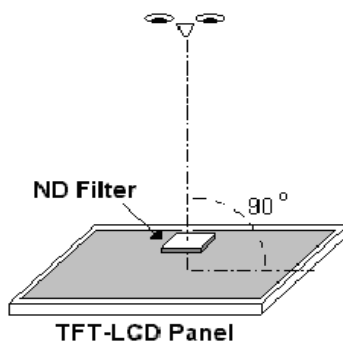
Note3.



Note4. D : Diameter $D=(a+b)/2$



Note5. Bright dot is defined through 6% transmission ND Filter as following.

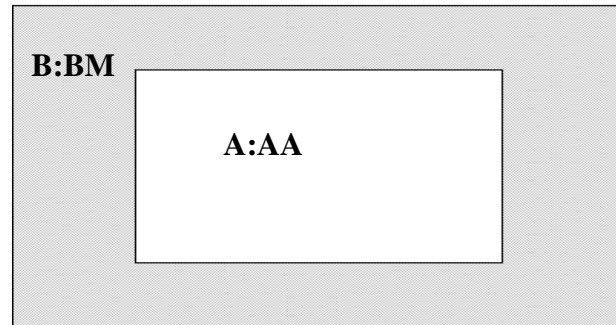


Note6. ADJACENT DOT





Note7.



18.4 Handling of LCM

- (1) Don't give external shock.
- (2) Don't apply excessive force on the surface.
- (3) Liquid in LCD is hazardous substance. Must not lick and swallow. when the liquid is attach to your hand, skin, cloth etc. Wash it out thoroughly and immediately.
- (4) Don't operate it above the absolute maximum rating.
- (5) Don't disassemble the LCM.