



PRODUCT SPECIFICATION

Part Number

PT804870H-TLMWD-EHC22

CUSTOMER	
CUSTOMER PART NUMBER	
DESCRIPTION	7.0" TFT LCD, High Brightness, CTP
APPROVED BY	
DATE	

**P-TEC****MODEL NO.**

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[illegible]

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3. Module Numbering System

PT _____ - _____ - _____

1. 2. 3. 4. 5. 6. 7. 8. 9 10. 11. 12. 13. 14.

1. P-TEC TFT

2. LENGTH x WIDTH PIXELS

If third character is a zero, it is removed to shorten part number. Example: 240 x 320 = PT3224

3. DIAGONAL DIMENSIONS

Example: 3.5" display = 35 in part number

4. PRODUCT VERSION

Series assigned by P-tec

5. LCD MODE

T: TN

I: IPS

V: VA

6. POLARIZER

LM: Transmissive

LF: Transflective

7. BACKLIGHT COLOR

No Backlight: Left Blank

W: White

B: Blue/Green

S: Yellow/Green

8. VIEWING DIRECTION

D: 6 o'clock

U: 12 o'clock

F: Full Viewing Angle

9. A ~ Z CODE

Assigned by P-tec

11. TEMPERATURE RANGE

Normal: Left Blank

Wide: X

12. LUMINANCE

Blank: Normal (<300 nit)

M: Middle (>= 300 nit)

H: High (> 600 nit)

13. TOUCH PANEL OPTION

No TP: Left Blank

C: Capacitive TP

R: Resistive TP

14. SPECIAL CHARACTERS

Customer special requirements



4. Application

This specification is applied to the 7 inch WVGA supported TFT-LCD module With projected capacitive touch (PCT) and can display true 262,144 colors(6 bit/ color). The module is designed for OA, Car TV application and other electronic products which require flat panel display of digital signal interface. This module is composed of a 7" TFT-LCD panel, a driver circuit and backlight unit and used as the input devices for general electric appliances via both finger and Capacitive stylus pen.

5. Features

- WVGA (800×480 pixels) resolution.
- Digital 18 bit parallel RGB.
- Dot inversion mode with stripe type.
- Projected Capacitive Touch
 - USB Interface
 - Multi Touch (Ten points)

6. General Specifications

Item	Specifications	Unit
Screen Size	7 (Diagonal)	inch
Display Format	800RGB(H)×480(V)	dot
Active Area	152.4(H)×91.44(V)	mm
Dot Size	0.0635(H)×0.1905(V)	mm
Pixel Configuration	RGB Vertical Stripe	-
Display Mode	TN Type Transmissive Mode Normally White	-
Surface Treatment	Clear (7H)	-
Viewing Direction	6 O'clock (The Gray Inversion will appear at this direction)	-
Outline Dimension	166.6(W)×109.4(H)×11.15(D)	mm
Weight	(228g)	g
RoHS Compliance	P-tec certifies this product to be in compliance with European Union Directive 2011/65/EU on the restriction of certain hazardous substances in electrical and electronic equipment.	-



7. Absolute Maximum Ratings

7.1 Absolute Ratings of Environment

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Storage Temperature	T _{ST}	-30	+80	°C	(1)(2)
Operating Temperature	T _{OP}	-20	+70	°C	(1)(2)

Note1: Background color changes slightly depending on ambient temperature.

This phenomenon is reversible.

Note2: Please refer to item of RELIABILITY.

7.2 Electrical Absolute Ratings

7.2.1 TFT-LCD Module

(Ta=25±2°C, GND=V_{SS}=0V)

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Digital Power Supply Voltage	V _{CC}	-0.3	4.3	V	-

7.2.2 Backlight Unit

(Ta=25±2°C)

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Current of Backlight Unit	I _B	-	325	mA	(1)
Voltage of Backlight Unit	V _B	-	15	V	(1)

Note (1) Permanent damage to the device may occur if maximum values are exceeded or reverse voltage is loaded.

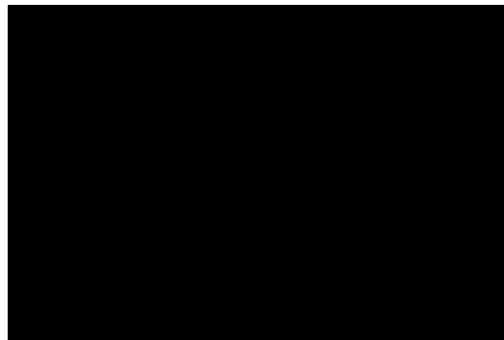
**8. Electrical Characteristics****8.1 TFT-LCD Module**

(Ta=25±2°C)

Item	Symbol	Value			Unit	Note
		Min.	Typ.	Max.		
Power Supply Voltage	V _{CC}	3.0	3.3	3.6	V	-
Power Supply Current	I _{CC}	-	190	266	mA	(1)
Input High Threshold Voltage	V _{IH}	0.7V _{CC}	-	V _{CC}	V	-
Input Low Threshold Voltage	V _{IL}	0	-	0.3V _{CC}	V	-
Power Consumption	P _L	-	627	877.8	mW	(1)
VSYNC Frequency	F _V	-	60	-	Hz	-
DCLK Frequency	DCLK	-	33.26	-	MHz	-

Note (1) The specified power consumption is under the conditions at V_{CC}=3.3V,
F_V=60Hz, whereas a power dissipation check pattern below is displayed.

Black Pattern / 0 Gray



Active Area

8.2 Backlight Unit

(Ta=25±2°C)

Item	Symbol	Value			Unit	Note
		Min.	Typ.	Max.		
Current of Backlight Unit	I _B	-	260	-	mA	-
Voltage of Backlight Unit	V _B	-	9.9	-	V	I _B =260mA
Power Consumption	P _{BL}	-	(2.57)	-	W	I _B =260mA
LED Life Time(25°C)	-	30000	35000	-	hr	(1)

Note (1) : LED life time is defined as under 25±2°C , when the average brightness decrease to 50% of original brightness

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8.3 Projected Capacitive Touch

Item	Symbol	Value			Unit	Note
		Min.	Typ.	Max.		
Power Supply Voltage	VDD	4.8	5.0	5.2	V	-
Power Supply Current	IDD	-	(TBD)	(TBD)	mA	(1)
Output High Threshold Voltage	V _{OH}	2.8	-	-	V	-
Output Low Threshold Voltage	V _{OL}	-	-	0.8	V	-
Differential Input Sensitivity (D+)-(D-)	V _{DI}	0.2	-	-	V	-
Differential Input Common Mode Range	V _{CM}	0.8	-	2.5	V	
Power Consumption	P _L	-	(TBD)	(TBD)	mW	@5.0V
Interface		USB				-
Function		Multi Touch				-

Note (1) This test condition is touched with 10 points.



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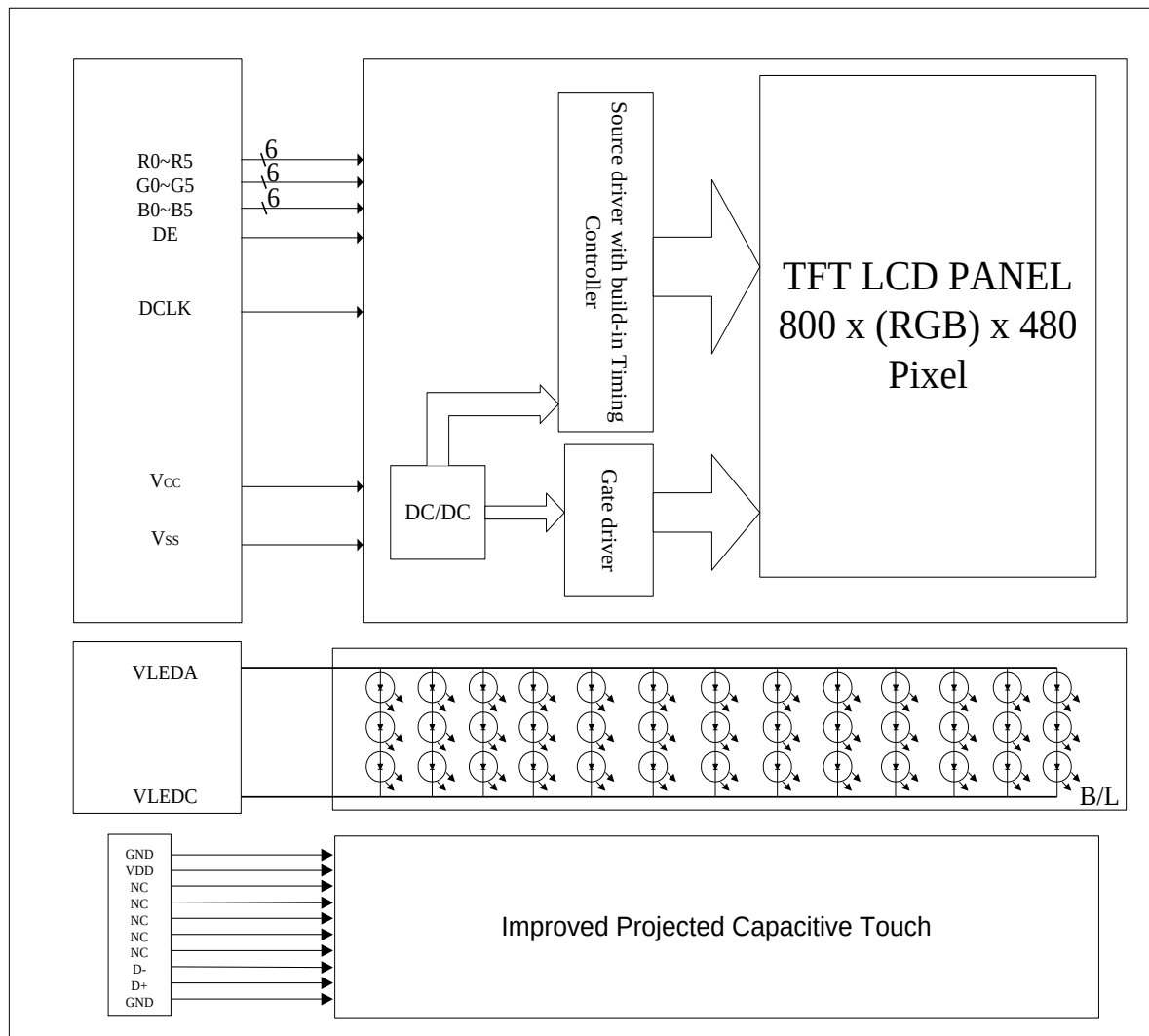
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9. Block Diagram

9.1 TFT-LCD Module with Backlight Unit





10. Input / Output Terminals Pin Assignment

10.1 TFT-LCD Module

Connector: JAE FA5B040HP1

Pin No.	Symbol	I/O	Description
1	V _{CC}	I	+3.3V power supply
2	V _{CC}	I	+3.3V power supply
3	V _{CC}	I	+3.3V power supply
4	V _{CC}	I	+3.3V power supply
5	NC	I	No Connect
6	DE	I	Input data enable control
7	V _{SS}	I	Ground
8	NC	I	No Connect
9	V _{SS}	I	Ground
10	NC	I	No Connect
11	V _{SS}	I	Ground
12	B5	I	Blue data(MSB)
13	B4	I	Blue data
14	B3	I	Blue data
15	V _{SS}	I	Ground
16	B2	I	Blue data
17	B1	I	Blue data
18	B0	I	Blue data(LSB)
19	V _{SS}	I	Ground
20	G5	I	GREEN data(MSB)
21	G4	I	GREEN data
22	G3	I	GREEN data
23	V _{SS}	I	Ground
24	G2	I	GREEN data
25	G1	I	GREEN data
26	G0	I	GREEN data(LSB)
27	V _{SS}	I	Ground
28	R5	I	RED data(MSB)
29	R4	I	RED data
30	R3	I	RED data



Pin No.	Symbol	I/O	Description
31	V _{SS}	I	Ground
32	R2	I	RED data
33	R1	I	RED data
34	R0	I	RED data (LSB)
35	NC	I	No Connect
36	V _{SS}	I	Ground
37	V _{SS}	I	Ground
38	DCLK	I	Dot Clock
39	V _{SS}	I	Ground
40	V _{SS}	I	Ground

10.2 Backlight Unit

Connector: JST BHSR-02VS-1(N)

Pin No.	Symbol	I/O	Description	Wire Color
1	VLEDA	I	Backlight LED Anode.	Red
2	VLEDC	I	Backlight LED Cathode.	Black

10.3 Projected Capacitive Touch

Connector: CVILUX CF25101D0R0-05

No.	Symbol	Functions
1	GND	Ground
2	VDD	+5.0V power supply.
3	NC	Not Connected
4	NC	Not Connected
5	NC	Not Connected
6	NC	Not Connected
7	NC	Not Connected
8	D-	Data-
9	D+	Data+
10	GND	Ground



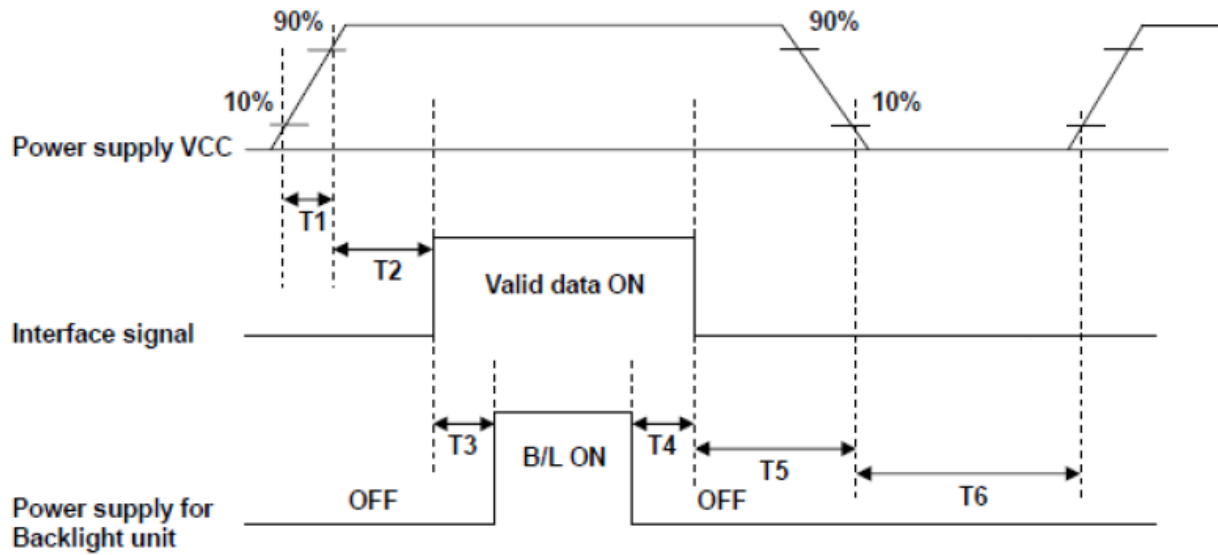
10.4 Color Data Input Assignment

The brightness of each primary color(red, green and blue) is based on the 6 bit gray scale data input for the color. The higher the binary input, the brighter the color. The table provides the assignment of color versus data input.

Color		Data Signal																	
		Red						Green						Blue					
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1	B0
Basic Colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Gray Scale Of RED	Red(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(1)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red(2)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
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	Red(61)	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red(62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale Of Green	Green(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(1)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	Green(2)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
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	Green(61)	0	0	0	0	0	0	1	1	1	1	0	1	0	0	0	0	0	0
	Green(62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	Green(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Gray Scale Of Blue	Blue(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
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	Blue(61)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	0	1
	Blue(62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	Blue(63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1



10.5 Power ON/OFF Sequence

**POWER SEQUENCE TABLE**

Parameter	Value			Units
	Min.	Typ	Max.	
T1	0.5	-	10	ms
T2	0	-	50	ms
T3	500	-	-	ms
T4	500	-	-	ms
T5	0	-	50	ms
T6	1000	-	-	ms

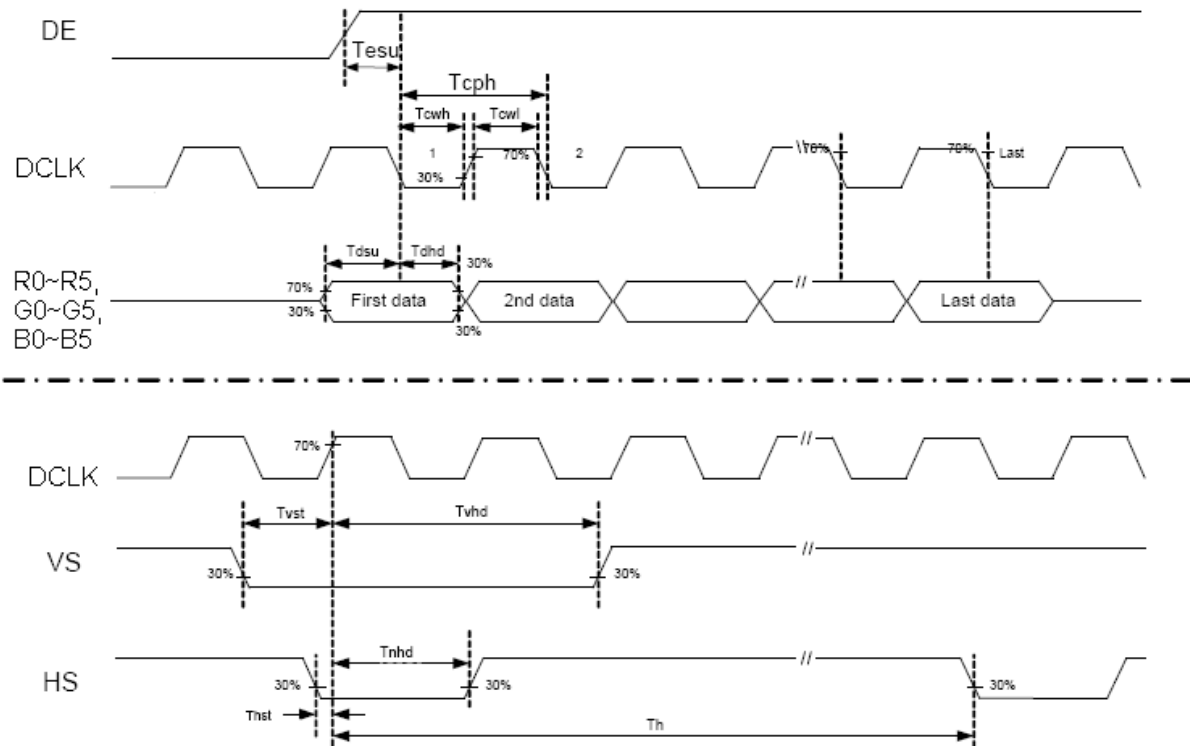
**11. Interface Timing****11.1 Input Signal Characteristics**

PARAMETER	Symbol	Spec.			Unit
		Min.	Typ.	Max.	
DCLK frequency	F_{CPH}	-	33.26	-	MHz
DCLK period	T_{CPH}	-	30.06	-	ns
DCLK pulse duty	T_{CWH}	40	50	60	%
DE period	$T_{DEH}+T_{DEL}$	1000	1056	1200	T_{CPH}
DE pulse width	T_{DEH}	-	800	-	T_{CPH}
DE frame blanking	T_{DEB}	10	45	110	$T_{DEH}+T_{DEL}$
DE frame width	T_{DE}	-	480	-	$T_{DEH}+T_{DEL}$
Data setup time	T_{dsu}	6	-	-	ns
Data hold time	T_{dhd}	6	-	-	ns
DE setup time	T_{esu}	6	-	-	ns

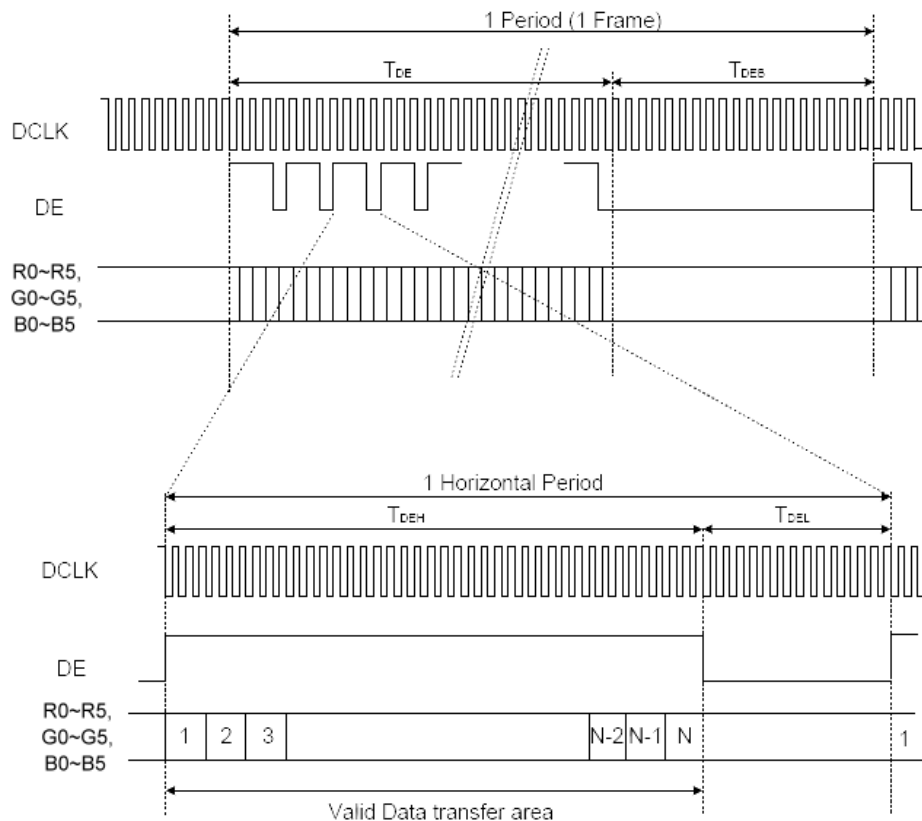


11.2 Waveform

11.2.1 Clock and data input waveforms



11.2.2 Data input format



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11.3 USB Interface

11.3.1 Single Touch Function

Single Touch Function works with plug'n play under system Windows 2000, Windows XP and Windows 7.

For other operating systems like Linux a driver must be programmed.

11.3.2 Multi Touch Function

The Multi Touch Function works with plug'n play under system Windows 7.

For older Windows systems or other operating systems a driver must be programmed.



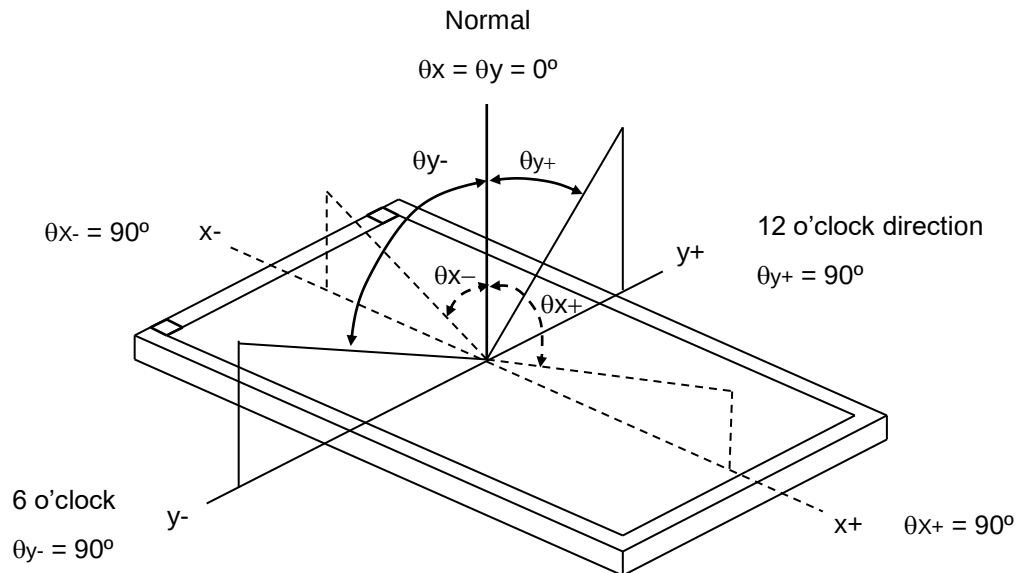
12. Optical Characteristics

The optical characteristics should be measured in a dark environment (≤ 1 lux)
or equivalent state with the methods shown in Note (4).

Item		Symbol	Conditions	Min.	Typ.	Max.	Unit	Note
Contrast Ratio		CR	$\theta_x=0^\circ, \theta_y=0^\circ$ Viewing Normal Angle	150	(250)	-	-	(2)
Response Time		T_R		-	5	10	ms	(3)
		T_F		-	15	20	ms	
Luminance(Center)		Y		680	(850)	-	cd/m ²	(4)
Brightness uniformity		BUNI		70	(75)	-	%	(5)
Color Chromaticity	Red	R _x		0.540	0.590	0.640	-	(1),(4)
		R _y		0.310	0.360	0.410	-	
	Green	G _x		0.295	0.345	0.395	-	
		G _y		0.530	0.580	0.630	-	
	Blue	B _x		0.100	0.150	0.200	-	
		B _y		0.090	0.140	0.190	-	
	White	W _x		0.280	0.330	0.380	-	
		W _y		0.310	0.360	0.410	-	
Viewing Angle	Horizontal	θ_{x+}	CR $\geq$ 10	55	(65)	-	deg.	
		θ_{x-}		55	(65)	-		
	Vertical	θ_{y+}		45	(55)	-		
		θ_{y-}		55	(65)	-		



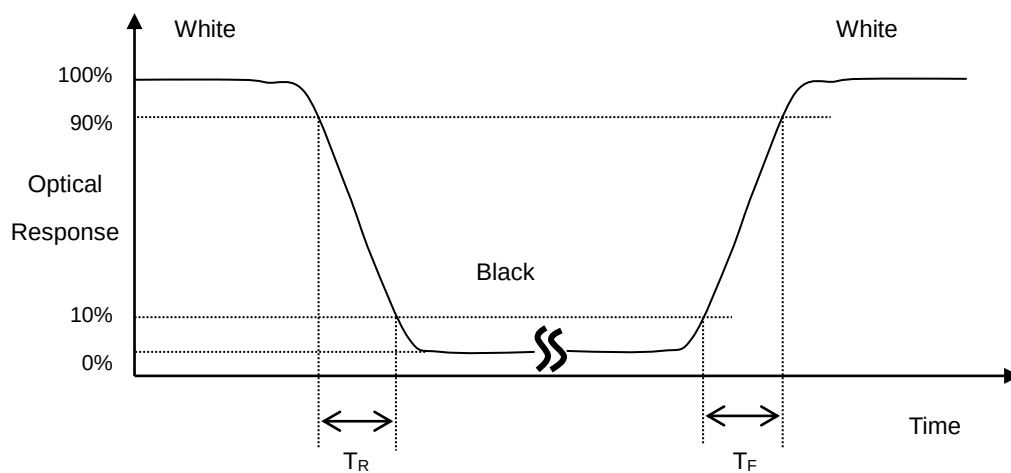
Note (1) Definition of Viewing Angle (θ_x , θ_y):



Note (2) Definition of Contrast Ratio (CR):

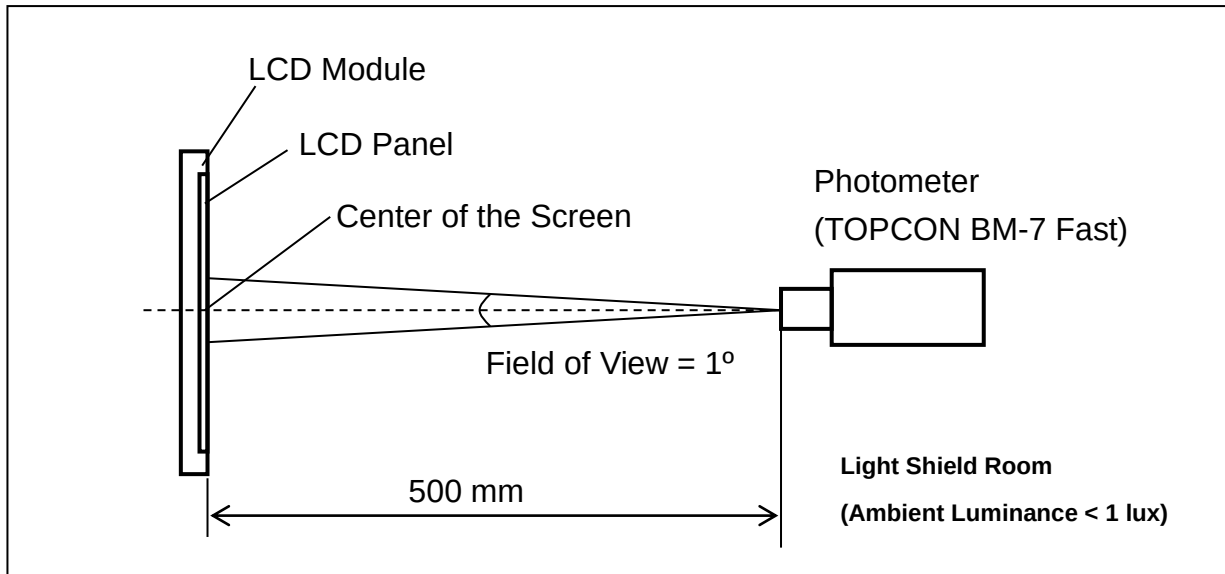
$$\text{Contrast ratio (CR)} = \frac{\text{Luminance measured when LCD on the "White" state}}{\text{Luminance measured when LCD on the "Black" state}}$$

Note (3) Definition of Response Time (T_R , T_F):

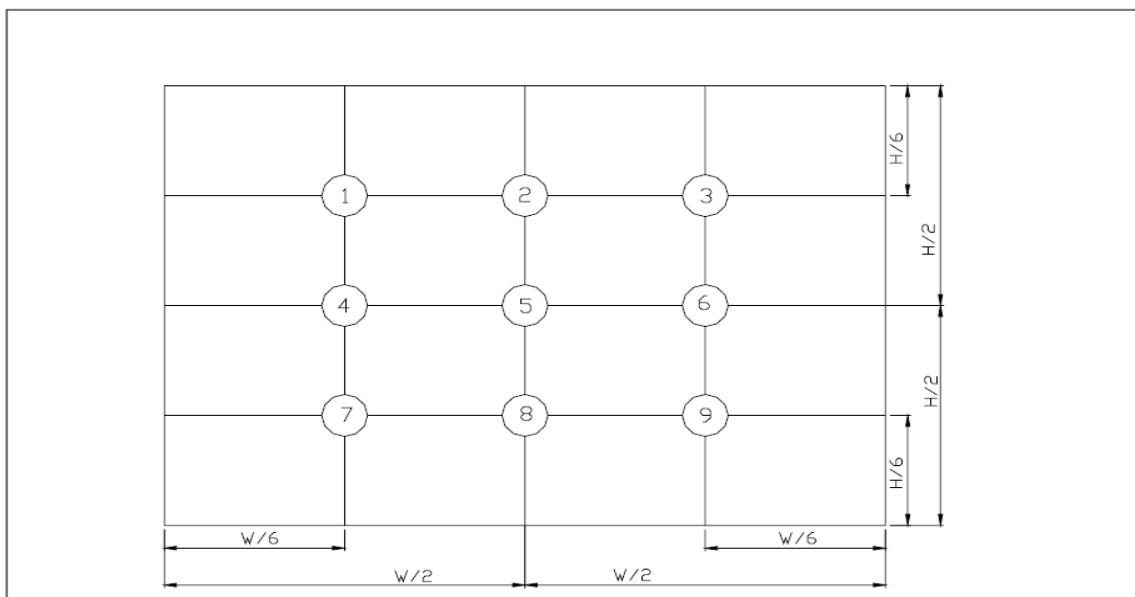


**Note (4) Measurement Set-Up:**

The LCD module should be stabilized at a given temperature for 30 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 30 minutes in a dark room or equivalent condition.

**Note (5) Definition of brightness uniformity**

Brightness uniformity=(Min Luminance of 9 points)/(Max Luminance of 9 points)×100%



(單位 : mm)



13. Reliability Test

No.	Test Items	Test Condition	Remark
1	High Temperature Storage Test	T _a = 80°C 240 hours	(1),(3),(4)
2	Low Temperature Storage Test	T _a = -30°C 240 hours	(1),(3),(4)
3	High Temperature Operation Test	T _s = 70°C 240 hours	(2),(3),(4)
4	Low Temperature Operation Test	T _a = -20°C 240 hours	(1),(3),(4)
5	High Temperature and High Humidity Operation Test	T _a =60°C 90%RH 240 hours	(3), (4)
6	Electro Static Discharge Test (non-operating)	-Panel Surface/Top Case : 150pF, 330Ω Air : ±15kV, Contact: ±8kV	(3)
7	Mechanical Shock Test (non-operating)	Half sine wave, 100G, 6ms 3 times shock of each six surfaces	(3)
8	Vibration Test (non-operating)	Sine wave : 10 ~ 55 ~ 10Hz amplitude : 1.5mm 3 axis · 2 hours/axis	(3)
9	Thermal Shock Test (non-operating)	-20°C (30min) ~ 70°C (30min) ,10 cycles	(3) , (4)
10	Drop Test(with Carton)	Height : 80cm 1 corner, 3 edges, 6 surfaces	(3)

Note 1 : T_a is the ambient temperature of samples.

Note 2 : T_s is the temperature of panel's surface.

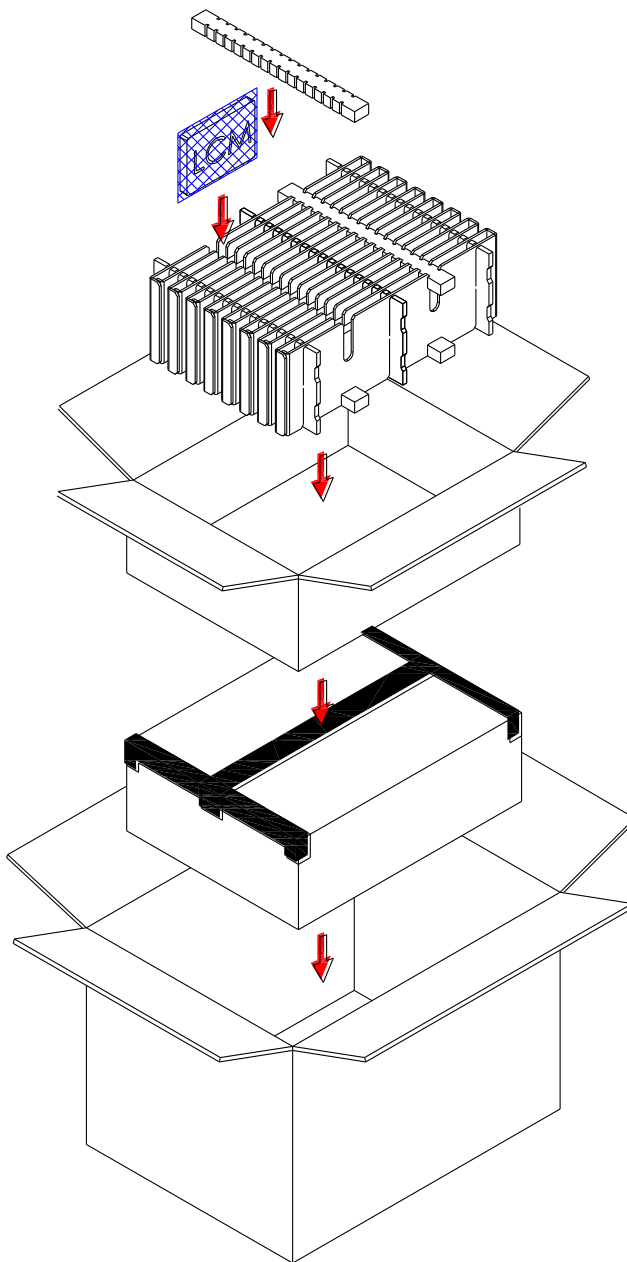
Note 3 : In the standard condition, there shall be no practical problem that may affect the display function.

After the reliability test, the product only guarantees operation, but don't guarantee all of the cosmetic specification.

Note 4: Before cosmetic and function test, the product must have enough recovery time, at least 2 hours at room temperature.



14. Packaging



PARTS LIST

	PARTS LIST				
	ITEM	SIZE(LxWxH) unit:mm	MATERIAL	Q.T.Y	NOTE
1	STATIC SHIEDING BAGS	300.0x145.0x0.09		60	
2	EPE PAD	345.0x30.0x20.0	EPE	8	
3	CARD BOARD	345.0x150.0x3.5	CARTON	6	
4	CARD BOARD	450.0x23.0x150.0	CARTON	16	
5	INTERNAL BOX	455.0x350.0x164.0	CARTON	2	
6	EXTERNAL BOX	475.0x370.0x375.0	CARTON	1	
7	PRODUCT	166.6x109.4x11.15		60	



15. Precautions

15.1 Assembly and Handling Precautions

- (1) Do not apply rough force such as bending or twisting to the module during assembly.
- (2) It's recommended to assemble or to install a module into the user's system in clean working areas. The dust and oil may cause electrical short or worsen the polarizer.
- (3) Don't apply pressure or impulse to the module to prevent the damage of LCD panel and Backlight.
- (4) Always follow the correct power-on sequence when the LCD module is turned on. This can prevent the damage and latch-up of the CMOS LSI chips.
- (5) Do not plug in or pull out the I/F connector while the module is in operation.
- (6) Do not disassemble the module.
- (7) Use a soft dry cloth without chemicals for cleaning, because the surface of polarizer is very soft and easily scratched.
- (8) Moisture can easily penetrate into LCD module and may cause the damage during operation.
- (9) High temperature or humidity may deteriorate the performance of LCD module. Please store LCD module in the specified storage conditions.
- (10) When ambient temperature is lower than 10°C, the display quality might be reduced. For example, the response time will become slow.

15.2 Safety Precautions

- (1) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, skin or clothes, it has to be washed away thoroughly with soap.
- (2) After the module's end of life, it is not harmful in case of normal operation and storage.

15.3 Terms of Warrant

- (1) Acceptance inspection period
The period is within one month after the arrival of contracted commodity at the buyer's factory site.
- (2) Applicable warrant period
The period is within twelve months since the date of shipping out under normal using and storage conditions.

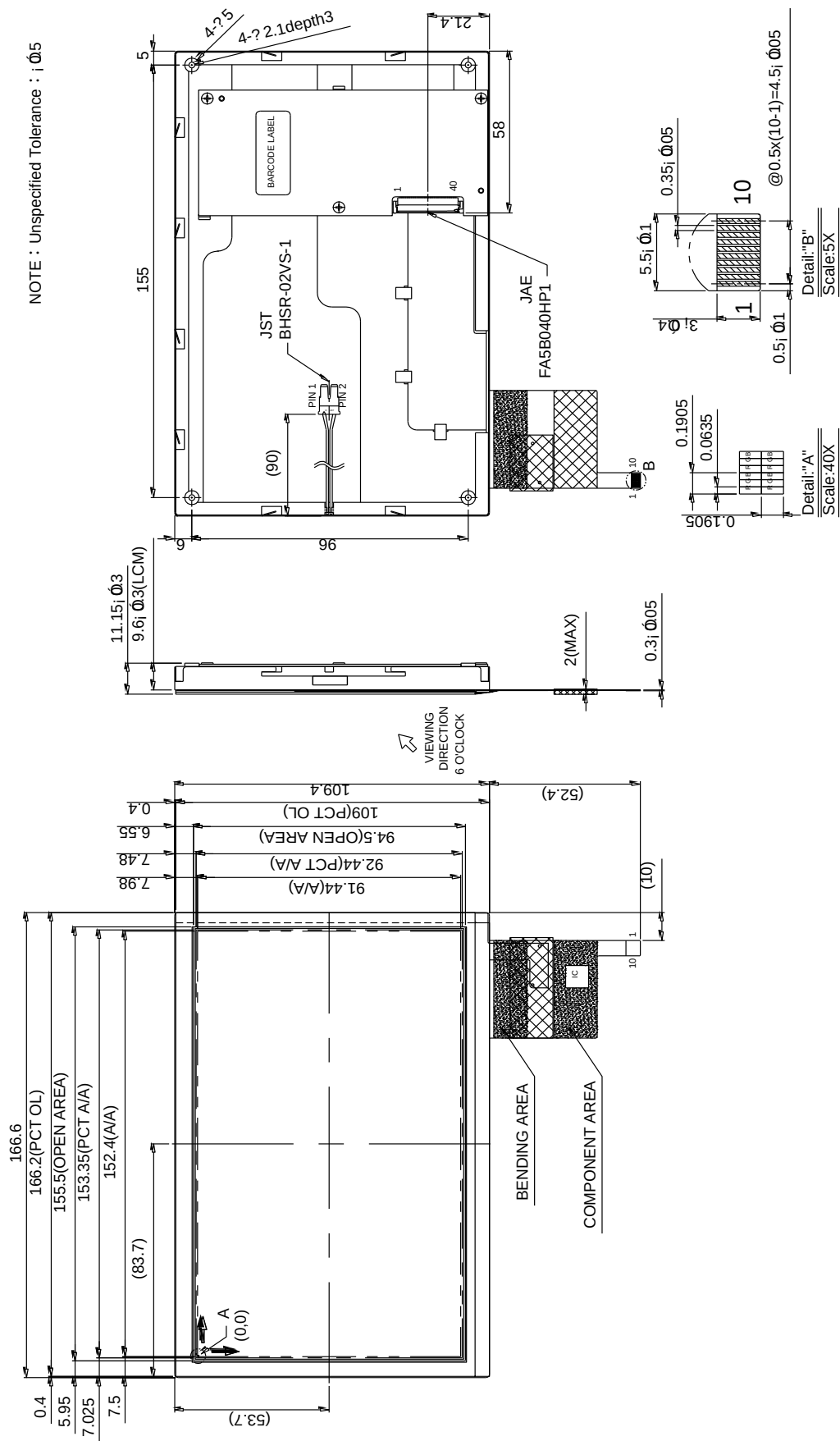
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15.4 Caution

This P-tec LCD module has been specifically designed for use only in electronic devices in the areas of audio control, office automation, industrial control, home appliances, etc. The modules should not be used in applications where module failure could result in physical harm or loss of life, and P-tec expressly disclaims any and all liability relating in any way to the use of the module in such applications.

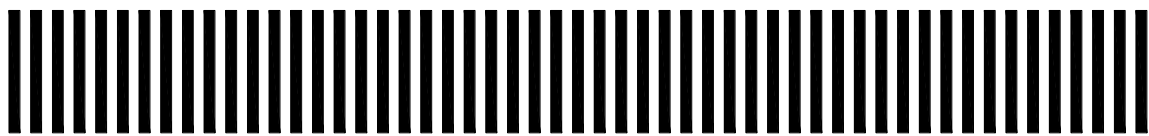


NOTE : Unspecified Tolerance : ± 0.5

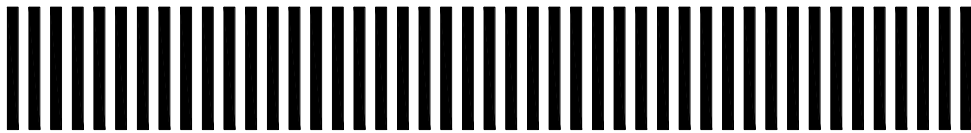


**17. Definition of Labels**

The bar code nameplate is pasted on each module as illustration, and its definitions are as following explanation.



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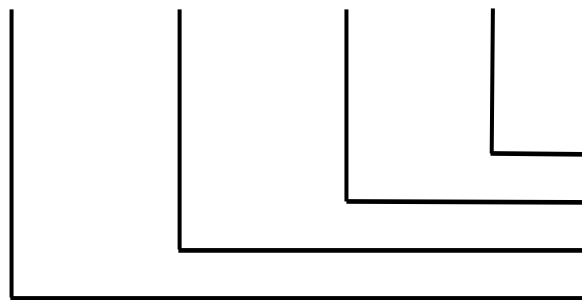


ABCDEFGHIJKL

(a) Module Name : PT804870H-TLMWD-EHC22

(b) Serial ID :

A B C D E F G H I J K L



Serial No.
Factory Code
Manufactured Date
Screen Size

Serial ID includes the information as below:

(a) Screen size (Diagonal): Inch Code (ABCD)

3.5" → 0350

10.4" → 1040

(b) Manufactured Date: Year, Month, Day (EFG)

Year (E)

Year	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009
Mark	0	1	2	3	4	5	6	7	8	9
Year	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019
Mark	A	B	C	D	E	F	G	H	I	J

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Month (F)

Month	Jan.	Feb.	Mar.	Apr.	May	Jun.	Jul.	Aug.	Sep.	Oct.	Nov.	Dec.
Mark	1	2	3	4	5	6	7	8	9	A	B	C

Day (G)

Day	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
Mark	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F	G
Day	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	
Mark	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	

(c) Factory Code (H):

For P-TEC internal use.

(d) Serial No. (IJKL):

Manufacturing sequence of product, for example: 0001~9999.

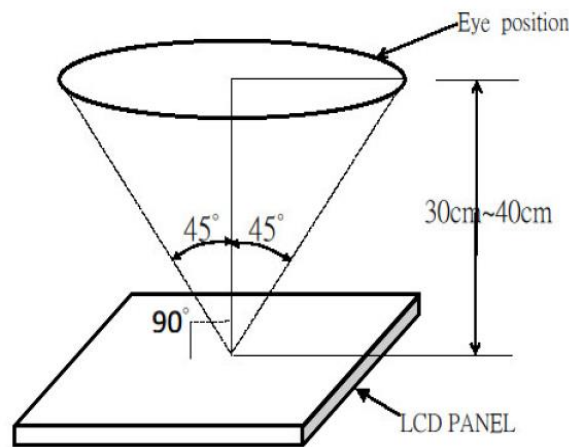


18. Incoming Inspection Standards

18.1 The environmental condition of inspection

The environmental condition and visual inspection shall be conducted as below.

- (1) Ambient temperature $25 \pm 5^{\circ}\text{C}$
- (2) Humidity: 45 ~ 65 % RH
- (3) Viewing distance is approximately 30 ~ 40 cm
- (4) Viewing angle is normal to the LCD panel as Fig _1 ($\pm 45^{\circ}$)
- (5) Ambient Illumination: 300 ~ 500 Lux for external appearance inspection



Fig_1

18.2 The defects classify of AQL as following:

- (1) Test method :According to ANSI/ASQC Z 1.4 .General Inspection Level II take a single time
- (2) The defects classify of AQL as following:

Class of defects	AQL	Definition
Major	0.65%	It is defect that is likely to result in failure or to reduce materially the usability of the intended function.
Minor	1.5%	It is a defect that will not result in functioning problem with deviation classified.

**18.3 Inspection Parameters**

Item		Specification/Description				Note	
Display	Function	No Display				-	
		Malfunction				-	
Operating	Contrast ratio	Out of Spec				-	
	Line defect	No obvious Vertical and Horizontal line defect in bright , dark and colored.				-	
	Point Defect (red ,green ,blue ,dark ,white)	Item	Acceptable number			Note: 1 、 4 、 5 、 6	
			A	B	Total		
		BRIGHT DOT	$N \leq 3$	$N \leq 3$	$N \leq 8$		
		DARK DOT	$N \leq 5$	$N \leq 6$			
		TOTAL DOT	$N \leq 5$	$N \leq 6$			
		TWO ADJACENT DOT	NOT ALLOWED				
	THREE OR MORE ADJACENT DOT	NOT ALLOWED					
External Inspection (non-operating or operating)	Scratch (in display area)	L(mm)	W(mm)	Acceptable number		Note:2	
		$L \leq 2.5$	$W \leq 0.1$	4			
		$L > 2.5$	$W > 0.1$	0			
	Polarizer dent or bubble (in display area)	Dimension(mm)		Acceptable number			Note:3
		$D \leq 0.25$		Disregard			
		$D \leq 0.5$		4			
	Line Shape (Particles and Lint in display area)	L(mm)	W(mm)	Acceptable number			Note:2
		-	$W \leq 0.07$	Disregard			
		$L \leq 5$	$W \leq 0.1$	4			
		$L \geq 5$	$W \geq 0.1$	0			
	Dot Shape (Particle in Display area)	Dimension(mm)		Acceptable number			Note:3
		$D \leq 0.25$		Disregard			
		$D \leq 0.5$		4			



Item		Specification/Description	Note
External Inspection (non-operating or operating)	mura	Has the non-uniform phenomenon 	
		Weak defect will be defined as mura if it can be observed through ND filter 6% 	



Incoming Inspection Touch Panel

Circular Defects
Linear Defects
Scratch
Air Bubble
Crack

Y:
Long breakage

Z:
Wide breakage

D:
thickness
breakage

T:
single piece of
glass thickness
(Touch sensor
single thickness)

VA:
Touch control
panel viewing
area.

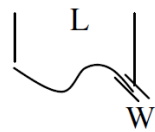
Sensor wide:
the size of the
long side of the
touch panel.

(1) Circular Defects

$$\phi = (L+W)/2$$

Diameter(mm)	Spec
$\phi \leq 0.25$	No quantity limit
$0.25 < \phi \leq 0.5$	Max 5 defect
$0.5 < \phi$	Reject

(2) Linear Defects



Length	Width	Acceptable
$12.0 \geq L$	$0.06 \geq W$	Accept
$12.0 \geq L$	$0.08 \geq W$	Max 5 defect
$L > 12.0$	$W > 0.08$	Reject
The Min distance of defects must be above 15.0mm.		

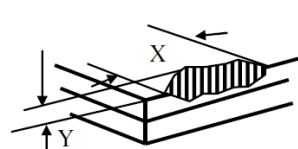
(3) Scratch

Length	Width	Acceptable
$12.0 \geq L$	$0.06 \geq W$	Accept
$12.0 \geq L$	$0.08 \geq W$	Max 5 defect
$L > 12.0$	$W > 0.08$	Reject
The Min distance of defects must be above 15.0mm.		

(4) Air Bubble

Diameter(mm)	Spec
$\phi \leq 0.2$	No quantity limit
$0.2 < \phi \leq 0.6$	Max 5 defect
The Min distance of defects must be above 10.0mm.	

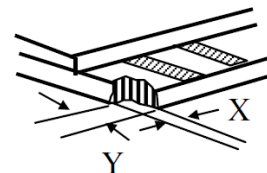
(5) Crack



$Z \leq T, X \leq 1/8$ Sensor wide

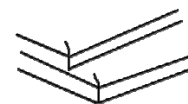
Y: Did not enter the VA

(Accept)



$X \leq 3\text{mm}$ and $Y \leq 1/3D$

(Accept)



(Reject)



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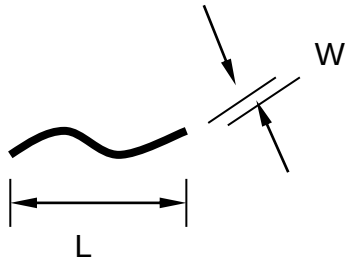
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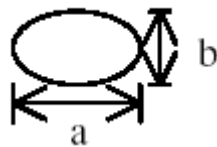
Note1. The definition of dot defect :

The dot defect was judged after repair and the size of a defective dot over 1/2 of whole dot is regarded as one defective dot.

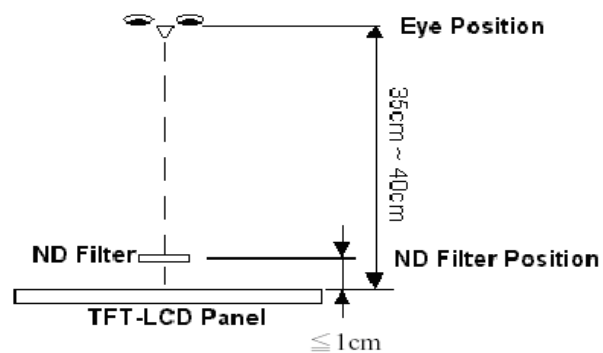
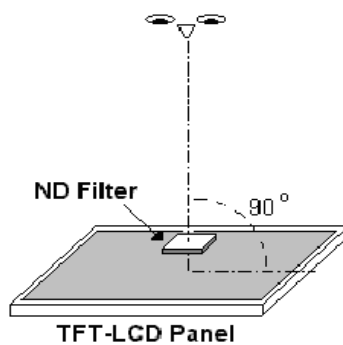
Note2.



Note3. D : Diameter $D=(a+b)/2$



Note4. Bright dot is defined through 6% transmission ND Filter as following.



Note5. ADJACENT DOT





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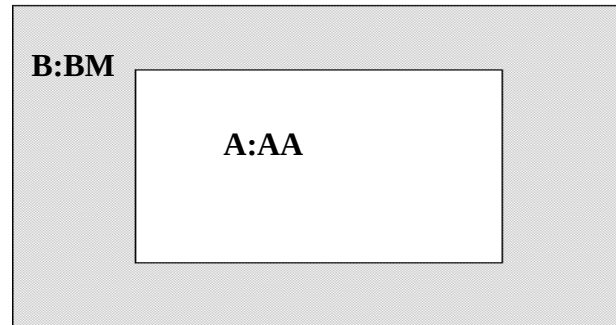
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Note6.



18.4 Handling of LCM

- (1) Don't give external shock.
- (2) Don't apply excessive force on the surface.
- (3) Liquid in LCD is hazardous substance. Must not lick and swallow. when the liquid is attach to your hand, skin, cloth etc. Wash it out thoroughly and immediately.
- (4) Don't operate it above the absolute maximum rating.
- (5) Don't disassemble the LCM.